

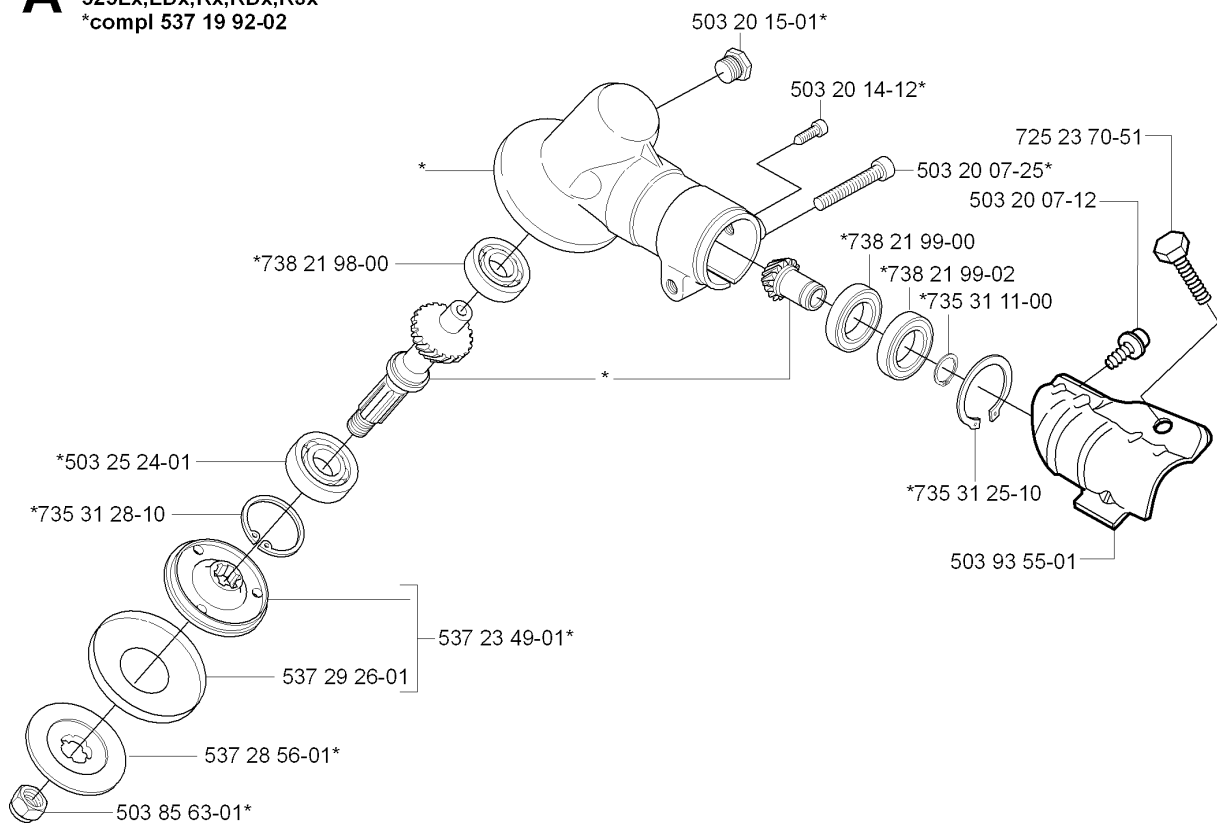


# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

325 RJX, 2005-05

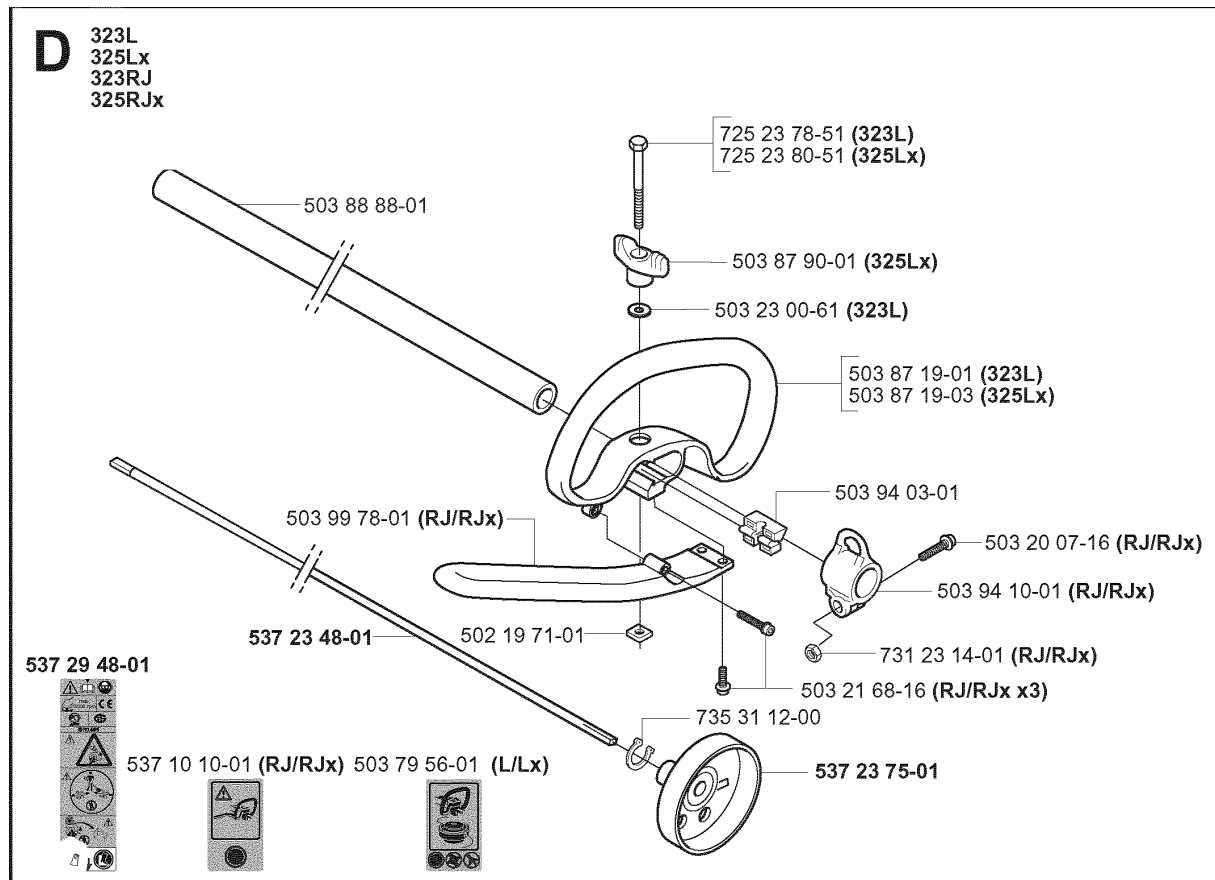
**A** 323L,LD,R,RJ  
325Lx,LDx,Rx,RDx,RJx  
\*compl 537 19 92-02



## BEVEL GEAR

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 20 07-12	SCREW IHSCFM		1
503 20 07-25	SCREW IHSCFM		1
503 20 14-12	SCREW IHSCFMO		1
503 20 15-01	SCREW		1
503 25 24-01	BALL BEARING		1
503 85 63-01	NUT		1
503 93 55-01	CLAMP.GUARD		1
537 19 92-02	BEVEL GEAR ASSY		1
537 23 49-01	DRIVER ASSY		1
537 28 56-01	SUPPORT FLANGE		1
537 29 26-01	CUP		1
725 23 70-51	SCREW		1
735 31 11-00	CIRCLIP		1
735 31 25-10	CIRCLIP		1
735 31 28-10	CIRCLIP		1
738 21 98-00	BALL BEARING		1
738 21 99-00	BALL BEARING		1
738 21 99-02	BALL BEARING		1



## SHAFT &amp; HANDLE

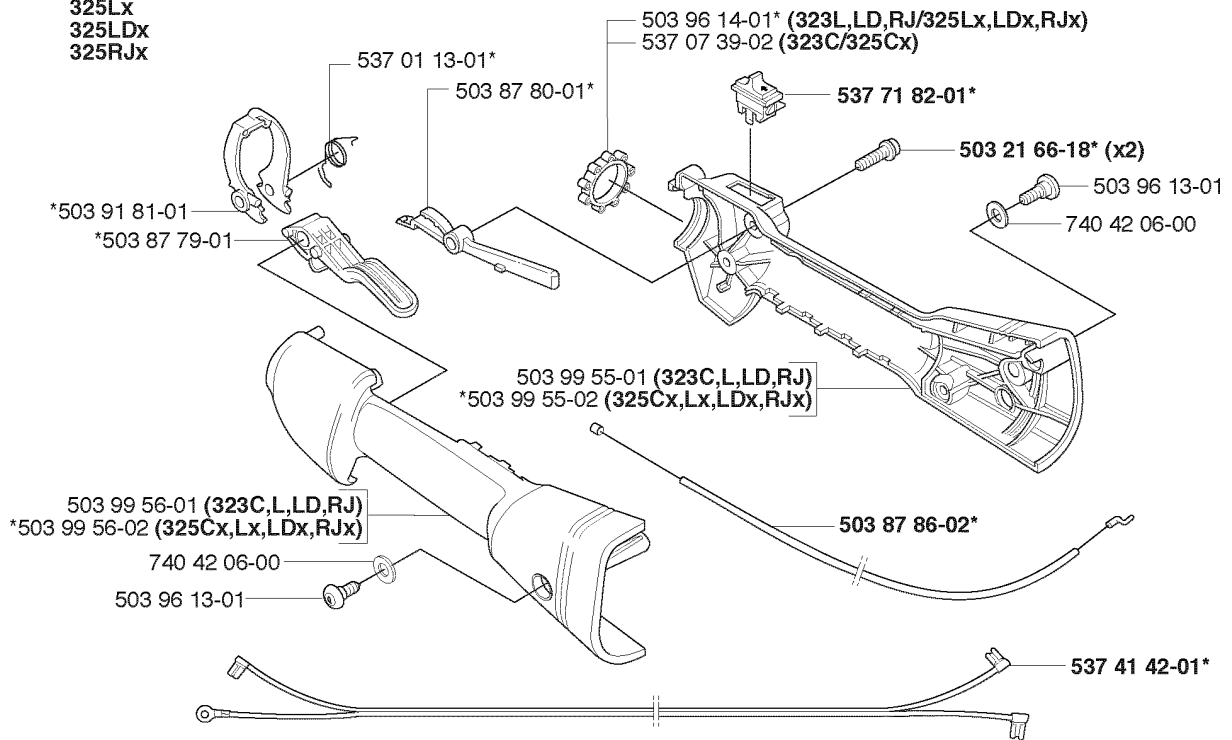
325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
502 19 71-01	SQUARE NUT		1
503 20 07-16	SCREW IHSCFM		1
503 21 68-16	SCREW IHSCF		3
503 23 00-61	WASHER		1
503 79 56-01	LABEL		1
503 87 19-01	HANDLE LOOP		1
503 87 19-03	HANDLE		1
503 87 90-01	KNOB		1
503 88 88-01	TUBE		1
503 94 03-01	DISTANCE		1
503 94 10-01	HOOK		1
503 99 78-01	HANDLE		1
537 10 10-01	LABEL		1
537 23 48-01	DRIVE SHAFT		1
537 23 75-01	CLUTCH DRUM ASSY		1
537 29 48-01	LABEL		1
725 23 78-51	SCREW EHHM		1
725 23 80-51	SCREW EHHM		1
731 23 14-01	HEXAGON NUT		1
735 31 12-00	CIRCLIP		1

**F**

323C  
323L  
323LD  
323RJ  
325Cx  
325Lx  
325LDx  
325RJx

\*compl 537 44 38-02

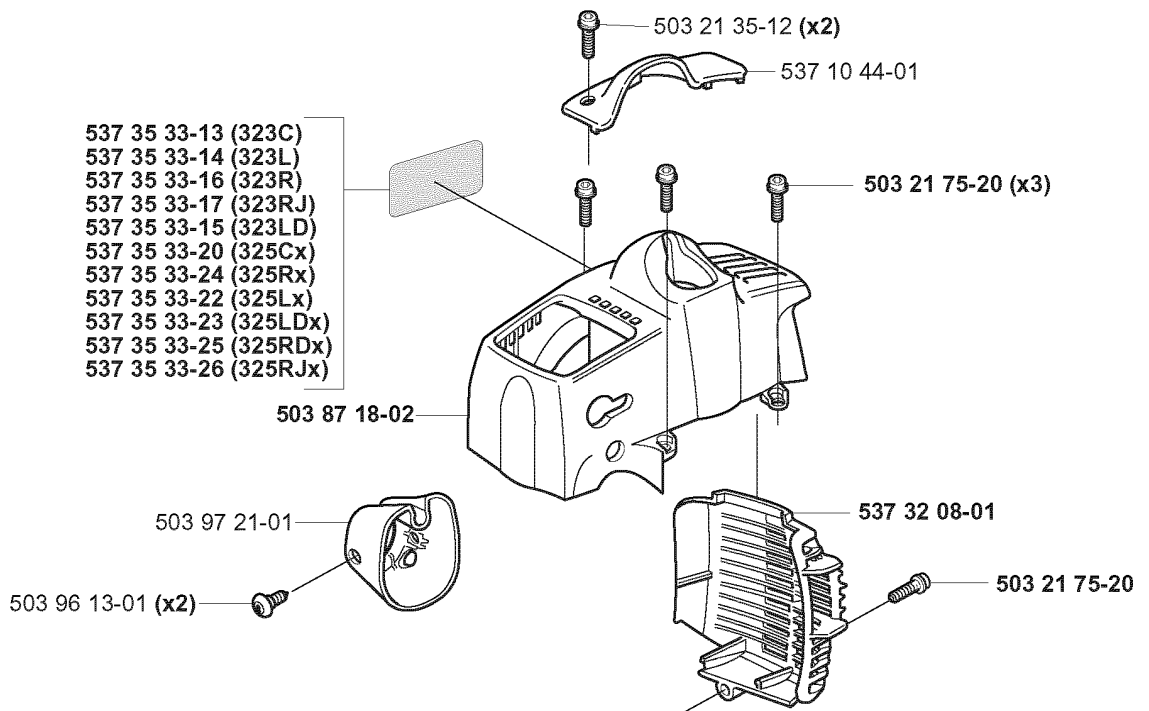


## THROTTLE CONTROLS

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 21 66-18	SCREW IHST		2
503 87 79-01	THROTTLE TRIGGER		1
503 87 80-01	THROTTLE LOCKOUT		1
503 87 86-02	THROTTLE WIRE ASSY		1
503 91 81-01	THROTTLE LEVER		1
503 96 13-01	SCREW		1
503 96 13-01	SCREW		1
503 96 14-01	ABSORBER		1
503 99 55-01	HANDLE HALF		1
503 99 55-02	HANDLE HALF		1
503 99 56-01	HANDLE HALF		1
503 99 56-02	HANDLE HALF		1
537 01 13-01	RECOIL SPRING		1
537 07 39-02	ANTIVIBRATION ELEMENT		1
537 41 42-01	SHORT CIRCUIT CABLE		1
537 44 38-02	HANDLE		1
740 42 06-00	O-RING		1
740 42 06-00	O-RING		1

J



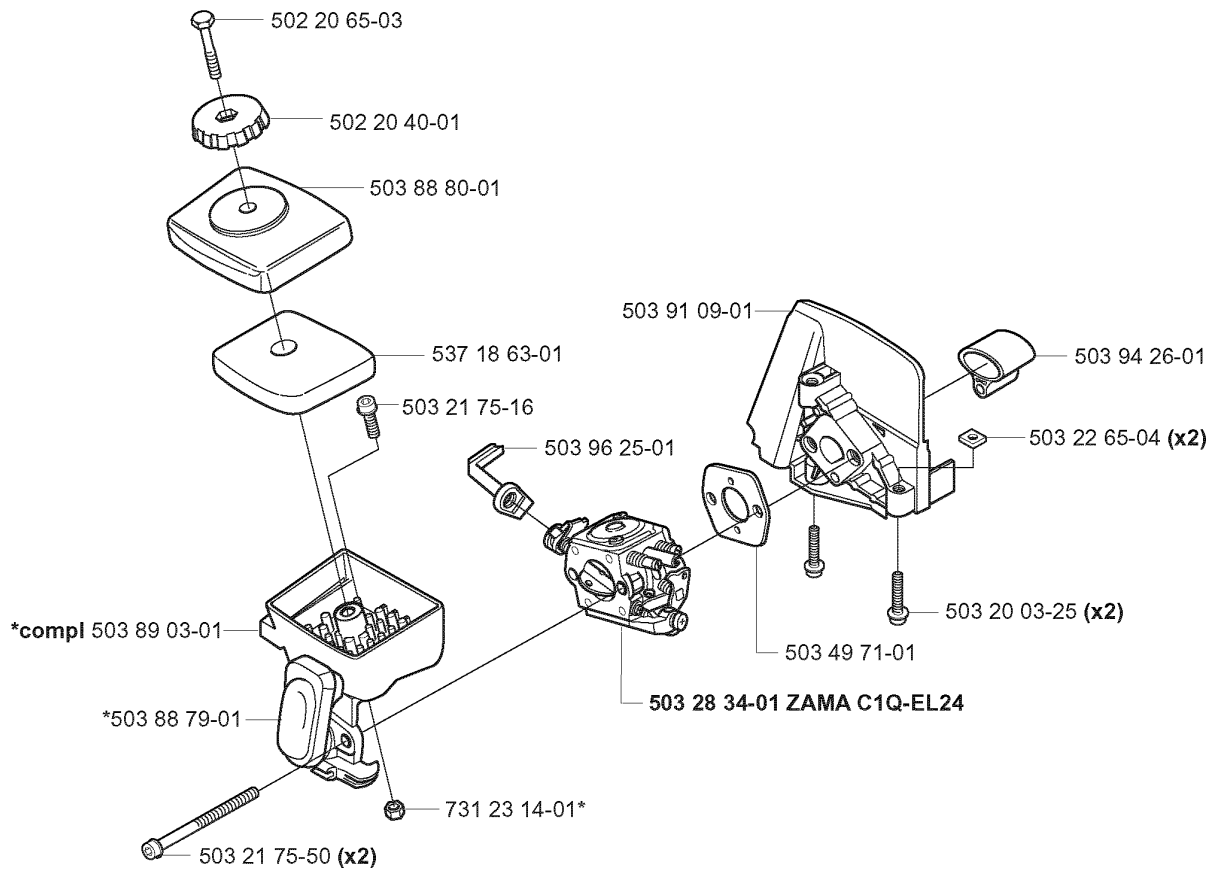


## CYLINDER COVER

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 21 35-12	SCREW CCRPANT		2
503 21 75-20	SCREW IHSCFT		3
503 21 75-20	SCREW IHSCFT		1
503 87 18-02	CYLINDER COVER		1
503 96 13-01	SCREW		2
503 97 21-01	COVER		1
537 10 44-01	ARM PROTECTION		1
537 32 08-01	HEAT PROTECTOR		1
537 35 33-13	LABEL		1
537 35 33-14	LABEL		1
537 35 33-15	LABEL		1
537 35 33-16	LABEL		1
537 35 33-17	LABEL		1
537 35 33-20	LABEL		1
537 35 33-22	LABEL		1
537 35 33-23	LABEL		1
537 35 33-24	LABEL		1
537 35 33-25	LABEL		1
537 35 33-26	LABEL		1

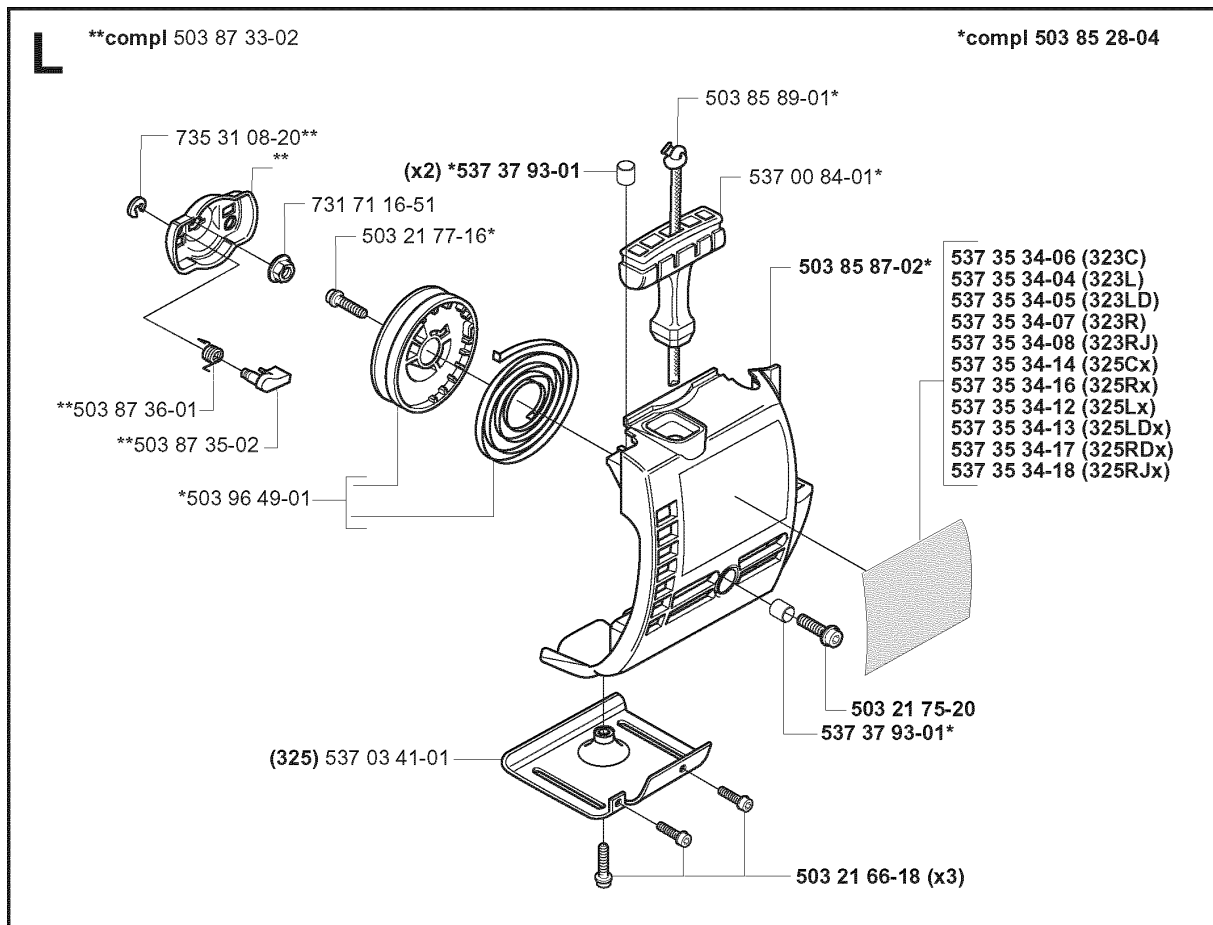
**K**



## CARBURETOR &amp; AIR FILTER

325 RJX, 2005-05

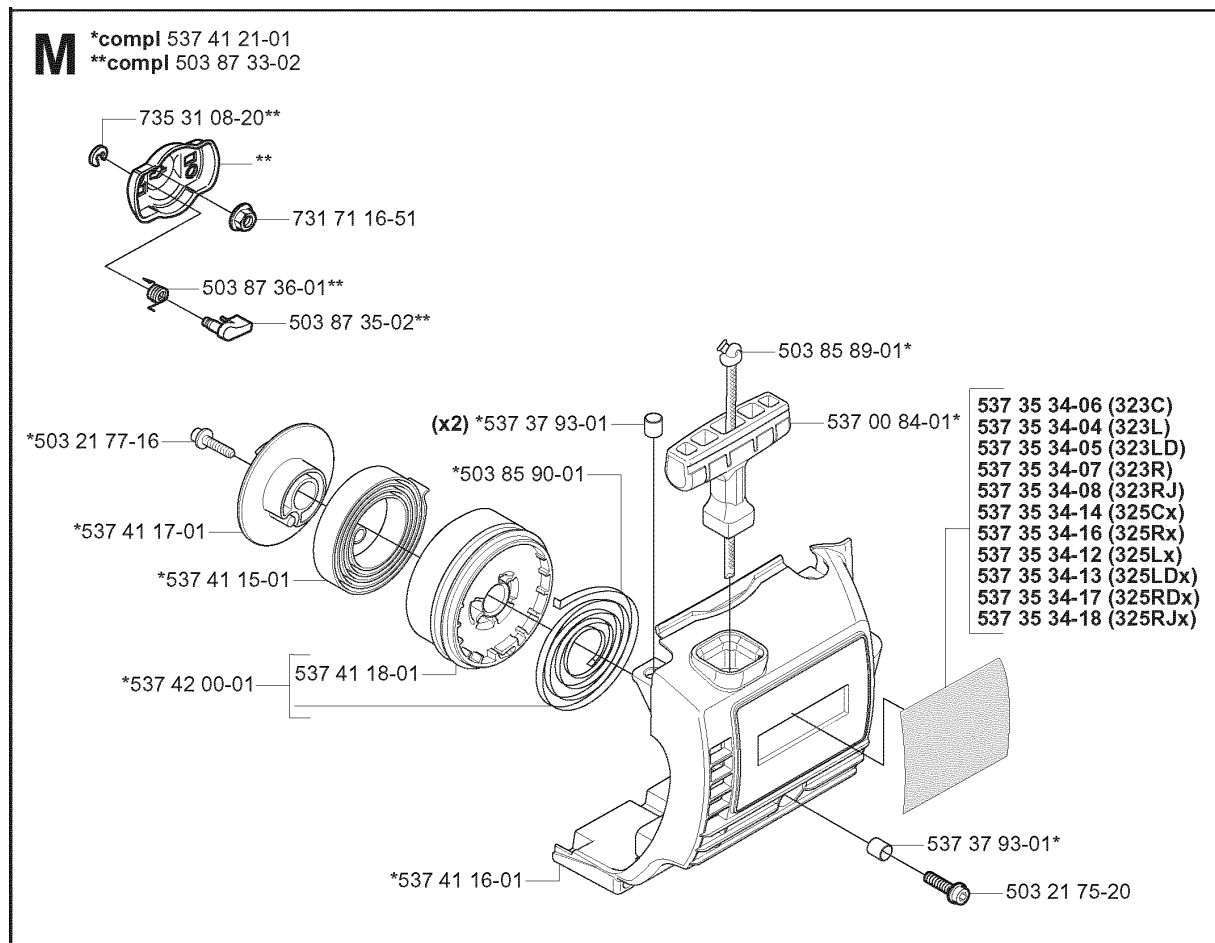
Part No	Description	Remark	QTY KIT
502 20 40-01	KNOB		1
502 20 65-03	SCREW EHHM		1
503 20 03-25	SCREW IHSCFM		2
503 21 75-16	SCREW IHSCFT		1
503 21 75-50	SCREW IHSCFT		2
503 22 65-04	SQUARE NUT		2
503 28 34-01	CARBURETTOR		1
503 49 71-01	GASKET		1
503 88 79-01	HUB CAP		1
503 88 80-01	FILTER COVER		1
503 89 03-01	FILTER HOLDER		1
503 91 09-01	INSULATION WALL		1
503 94 26-01	INLET PIPE		1
503 96 25-01	CHOKE CONTROL		1
537 18 63-01	AIR FILTER		1
731 23 14-01	HEXAGON NUT		1



## STARTER

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 21 66-18	SCREW IH SCT		3
503 21 75-20	SCREW IH SCFT		1
503 21 77-16	SCREW IH SCT		1
503 85 28-04	STARTER ASSY		1
503 85 87-02	STARTER HOUSING		1
503 85 89-01	STARTER ROPE		1
503 87 33-02	BRIDGE		1
503 87 35-02	STARTER PAWL		1
503 87 36-01	SPRING		1
503 96 49-01	STARTER PULLEY		1
537 00 84-01	STARTER HANDLE		1
537 03 41-01	PROTECTIVE PLATE		1
537 35 34-04	LABEL		1
537 35 34-05	LABEL		1
537 35 34-06	LABEL		1
537 35 34-07	LABEL		1
537 35 34-08	LABEL		1
537 35 34-12	LABEL		1
537 35 34-13	LABEL		1
537 35 34-14	LABEL		1
537 35 34-16	LABEL		1
537 35 34-17	LABEL		1
537 35 34-18	LABEL		1
537 37 93-01	SPACING SLEEVE		2
537 37 93-01	SPACING SLEEVE		1
731 71 16-51	HEXAGON NUT FLANGE		1
735 31 08-20	E-CLIP		1

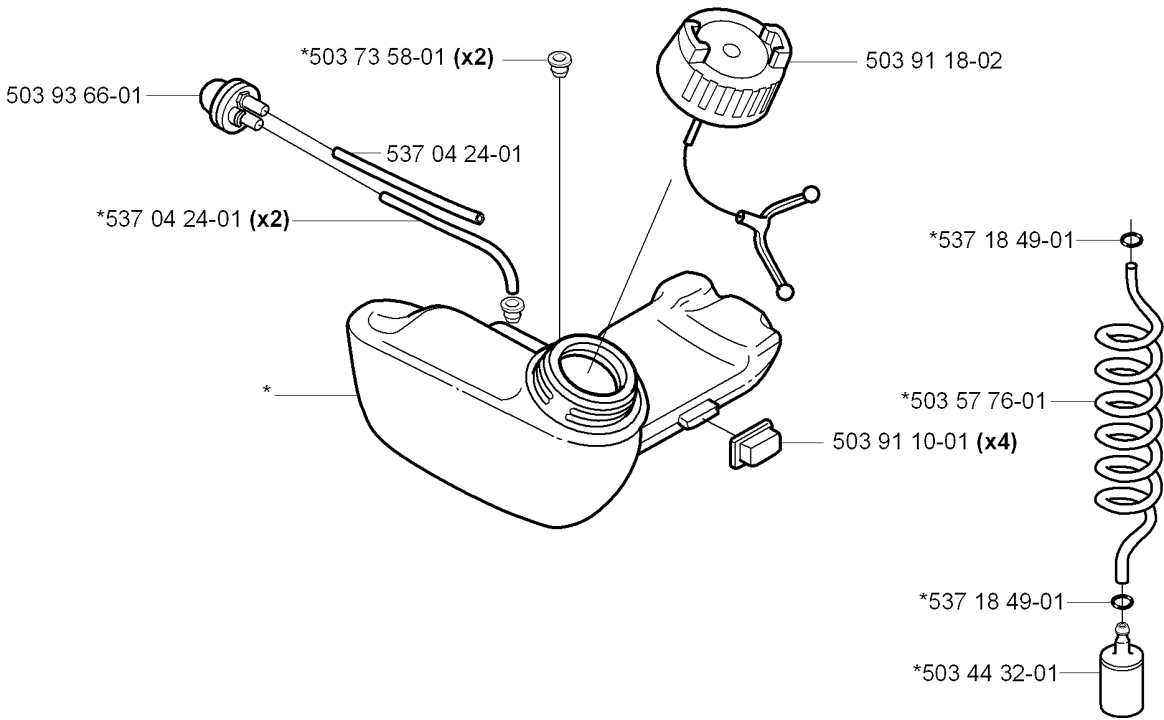


## STARTER

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 21 75-20	SCREW IHSCFT		1
503 21 77-16	SCREW IHSCFT		1
503 85 89-01	STARTER ROPE		1
503 85 90-01	RECOIL SPRING		1
503 87 33-02	BRIDGE		1
503 87 35-02	STARTER PAWL		1
503 87 36-01	SPRING		1
537 00 84-01	STARTER HANDLE		1
537 35 34-04	LABEL		1
537 35 34-05	LABEL		1
537 35 34-06	LABEL		1
537 35 34-07	LABEL		1
537 35 34-08	LABEL		1
537 35 34-12	LABEL		1
537 35 34-13	LABEL		1
537 35 34-14	LABEL		1
537 35 34-16	LABEL		1
537 35 34-17	LABEL		1
537 35 34-18	LABEL		1
537 37 93-01	SPACING SLEEVE		2
537 37 93-01	SPACING SLEEVE		1
537 41 15-01	TORSION SPRING		1
537 41 16-01	STARTER HOUSING		1
537 41 17-01	STARTER PULLEY		1
537 41 18-01	STARTER PULLEY		1
537 41 21-01	STARTER		1
537 42 00-01	STARTER PULLEY ASSY		1
731 71 16-51	HEXAGON NUT FLANGE		1
735 31 08-20	E-CLIP		1

**N** \*compl 537 06 86-02



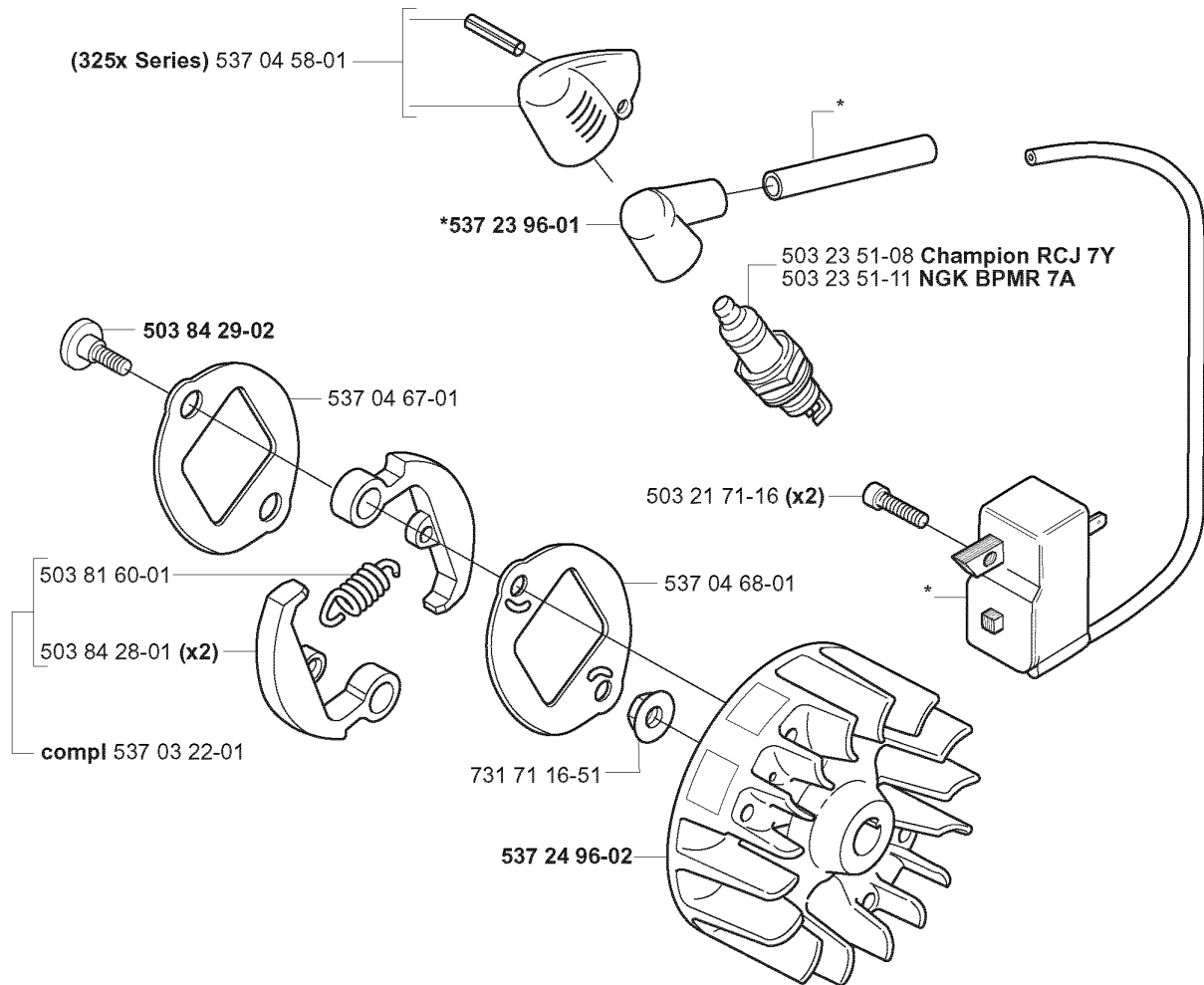


## FUEL TANK

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 44 32-01	FUEL FILTER		1
503 57 76-01	FUEL HOSE		1
503 73 58-01	BUSHING		2
503 91 10-01	SUSPENSION		4
503 91 18-02	TANK CAP		1
503 93 66-01	PURGE		1
537 04 24-01	FUEL HOSE		2
537 04 24-01	FUEL HOSE		1
537 06 86-02	FUEL TANK		1
537 18 49-01	O-RING		1
537 18 49-01	O-RING		1

**P** \*compl 537 41 87-01

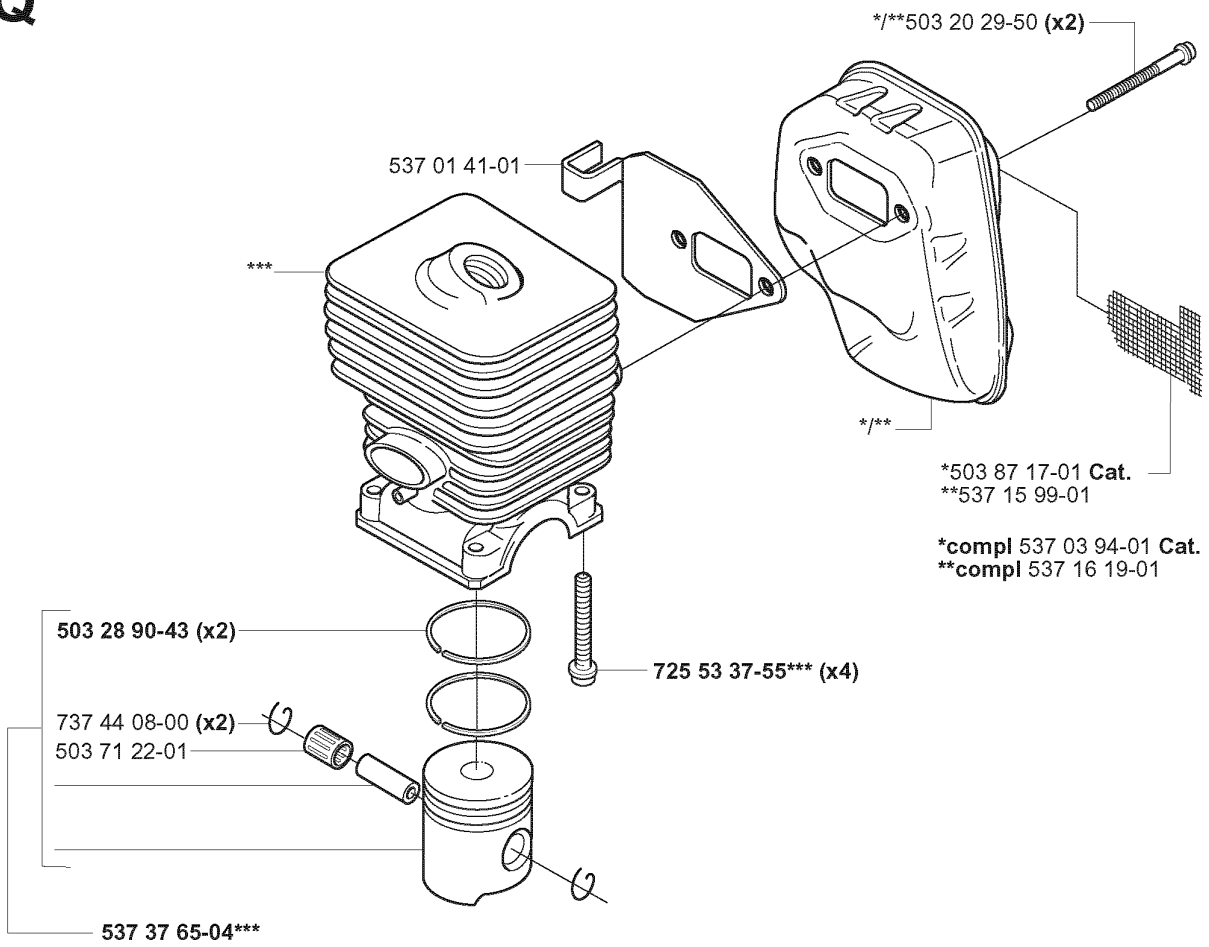


## IGNITION SYSTEM &amp; CLUTCH

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 21 71-16	SCREW IHSCCT		2
503 23 51-08	SPARK PLUG		1
503 23 51-11	SPARK PLUG		1
503 81 60-01	CLUTCH SPRING		1
503 84 28-01	CLUTCH SHOE		2
503 84 29-02	SCREW		1
537 03 22-01	CLUTCH ASSY		1
537 04 58-01	COVER		1
537 04 67-01	WASHER		1
537 04 68-01	WASHER		1
537 23 96-01	SPARK PLUG CAP		1
537 24 96-02	FLYWHEEL		1
537 41 87-01	IGNITION MODULE		1
731 71 16-51	HEXAGON NUT FLANGE		1

**Q** \*\*\*compl 537 03 20-08

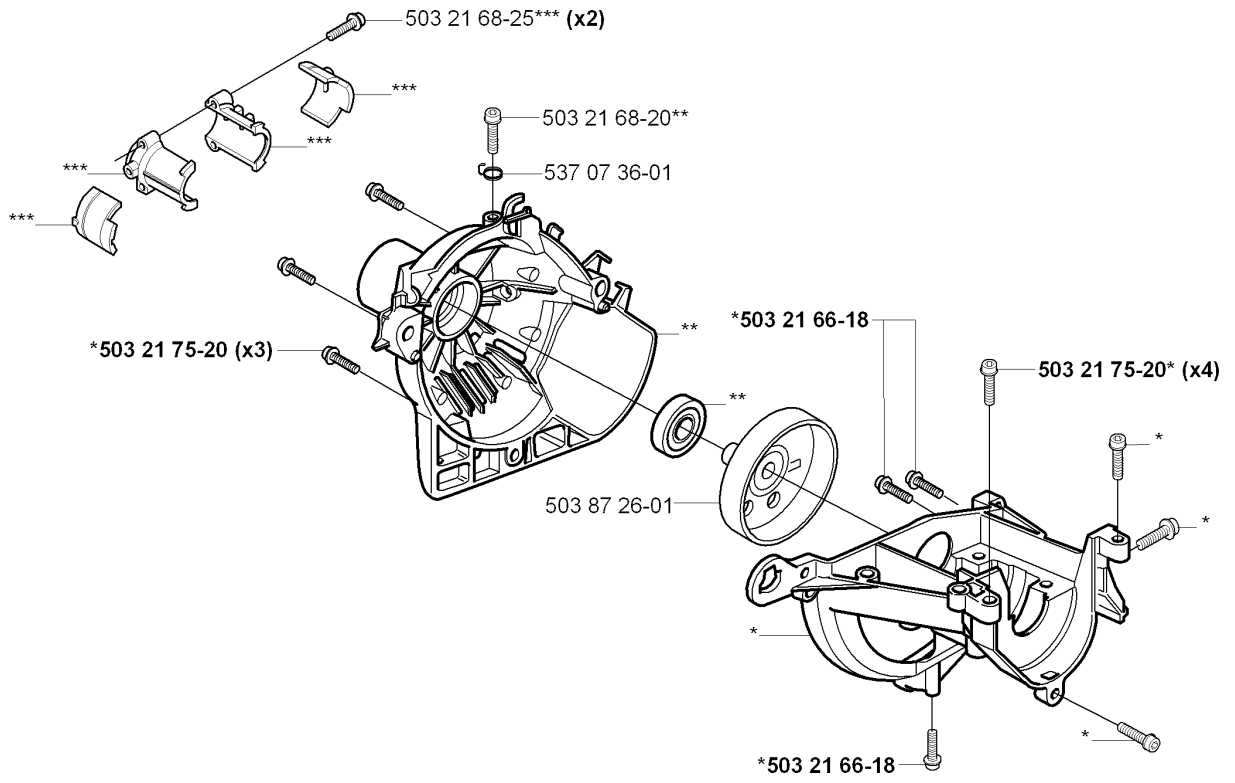


## MUFFLER

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 20 29-50	SCREW IHSCFM		2
503 28 90-43	PISTON RING		2
503 71 22-01	BEARING		1
503 87 17-01	SPARK ARRESTER SCREEN		1
537 01 41-01	GASKET		1
537 03 20-08	CYLINDER		1
537 03 94-01	MUFFLER ASSY		1
537 15 99-01	SPARK ARRESTER SCREEN		1
537 16 19-01	MUFFLER ASSY		1
537 37 65-04	PISTON		1
725 53 37-55	SCREW IHSCM		4
737 44 08-00	CIRCLIP		2

**R** \*compl 537 04 11-02  
\*\*compl 537 04 12-03  
\*\*\*compl 537 30 96-01

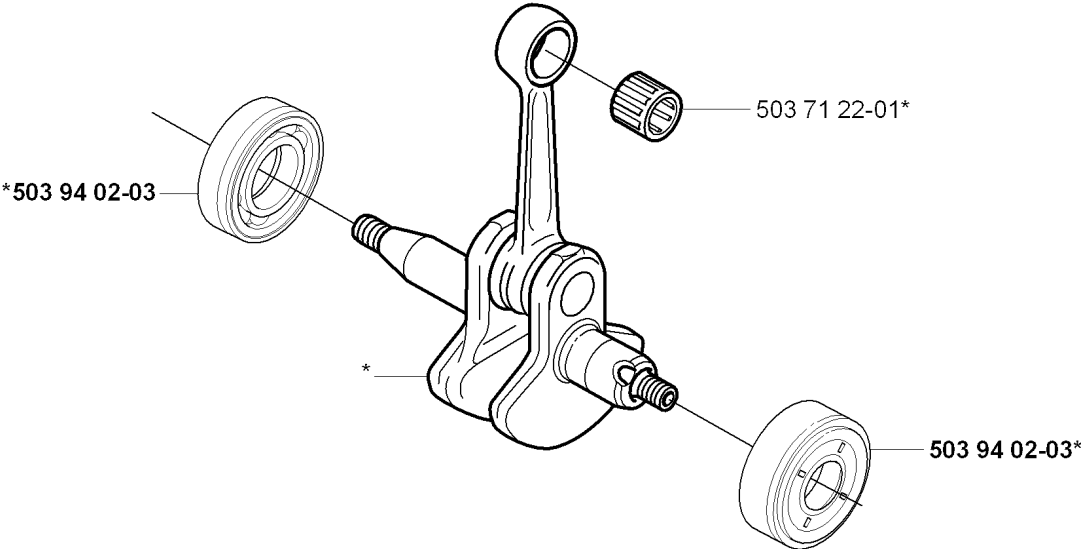


## CRANKCASE

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 21 66-18	SCREW IHSCCT		1
503 21 66-18	SCREW IHSCCT		1
503 21 68-20	SCREW IHSCFT		1
503 21 68-25	SCREW IHSCFT		2
503 21 75-20	SCREW IHSCFT		4
503 21 75-20	SCREW IHSCFT		3
503 87 26-01	CLUTCH DRUM ASSY		1
537 04 11-02	CRANKCASE		1
537 04 12-03	CLUTCH COVER		1
537 07 36-01	SPRING		1
537 30 96-01	SLEEVE		1

**S** \*compl 503 85 24-75





## CRANKSHAFT

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 71 22-01	BEARING		1
503 85 24-75	CRANKSHAFT ASSY		1
503 94 02-03	BEARING CAGE		1
503 94 02-03	BEARING CAGE		1

**T** Accessories  
Zubehöre  
Accessoires  
Acessorios  
Tillbehör

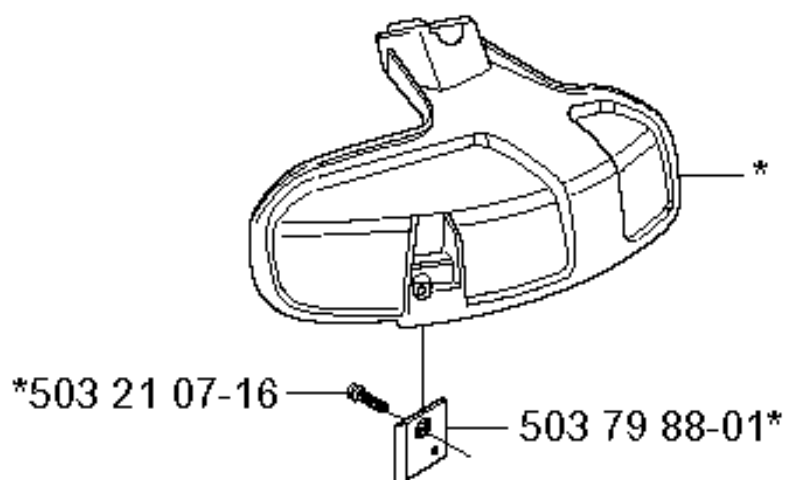
\*compl 503 97 71-01

323L

323LD

325Lx

325LDx

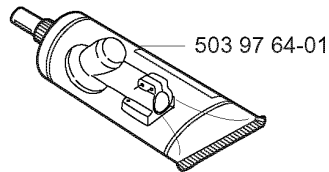
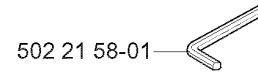
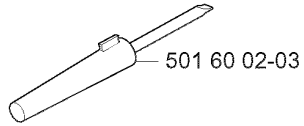
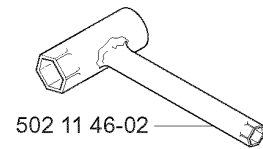
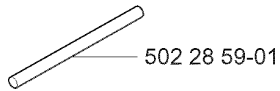


GUARDS

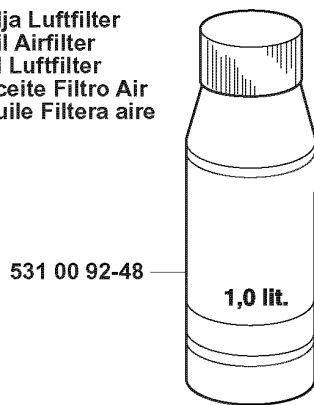
325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 21 07-16	SCREW IHSCT		1
503 79 88-01	BLADE		1
503 97 71-01	TRIMMER GUARD ASSY		1

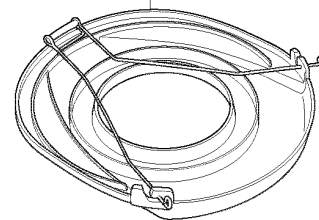
**T** Accessories  
 Zubehöre  
 Accessoires  
 Accesorios  
 Tillbehör



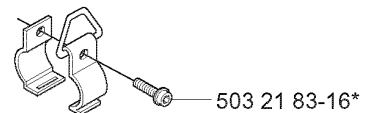
Olja Luftfilter  
 Oil Airfilter  
 Öl Luftfilter  
 Aceite Filtro Air  
 Huile Filtraire



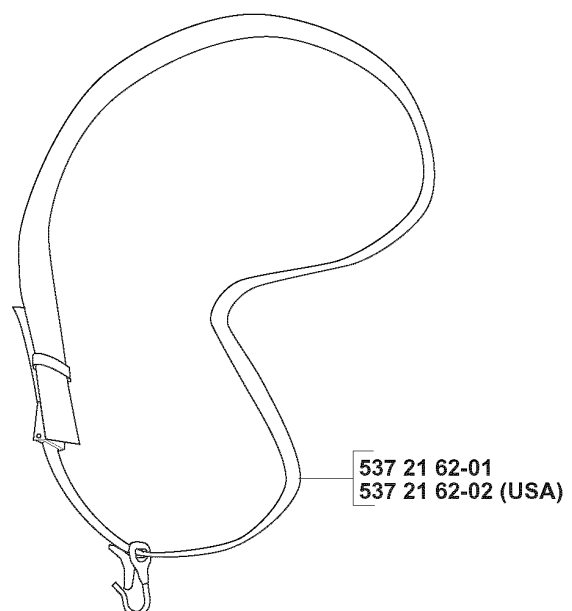
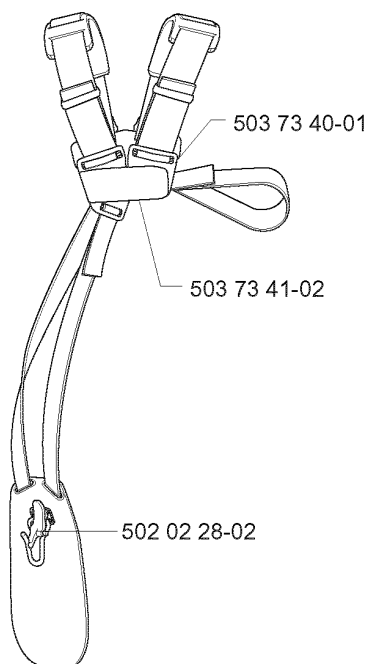
537 31 29-01 (200-275 mm)



\*compl 501 78 33-01



compl 537 21 63-01  
 compl 537 21 63-02 (USA)

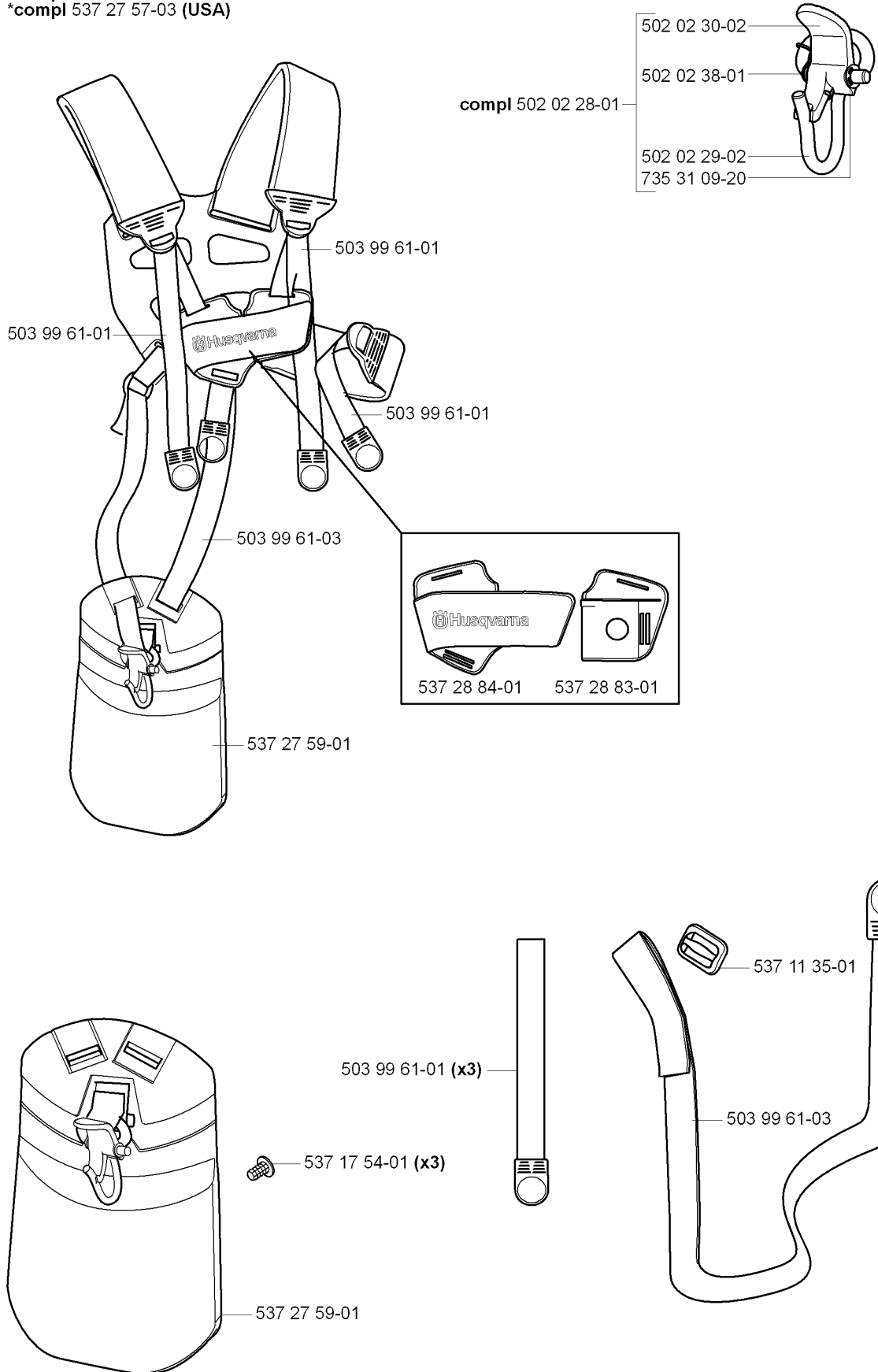


## ACCESSORIES

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
501 60 02-03	SCREWDRIVER		1
501 78 33-01	SUSPENSION BAIL		1
502 02 28-02	WELT HOOK		1
502 11 46-02	SOCKET WRENCH		1
502 21 58-01	WRENCH		1
502 28 59-01	STOP		1
503 21 83-16	SCREW		1
503 73 40-01	FRONT PIECE		1
503 73 41-02	BUCKLE		1
503 80 17-01	GREASE		1
503 97 64-01	GREASE		1
531 00 92-48	FILTER OIL		1
537 21 62-01	HARNESS		1
537 21 62-02	HARNESS		1
537 21 63-01	HARNESS		1
537 21 63-02	HARNESS		1
537 31 29-01	TRANSPORT GUARD		1

**T Duo Balance**  
\*compl 537 27 57-01  
\*compl 537 27 57-03 (USA)



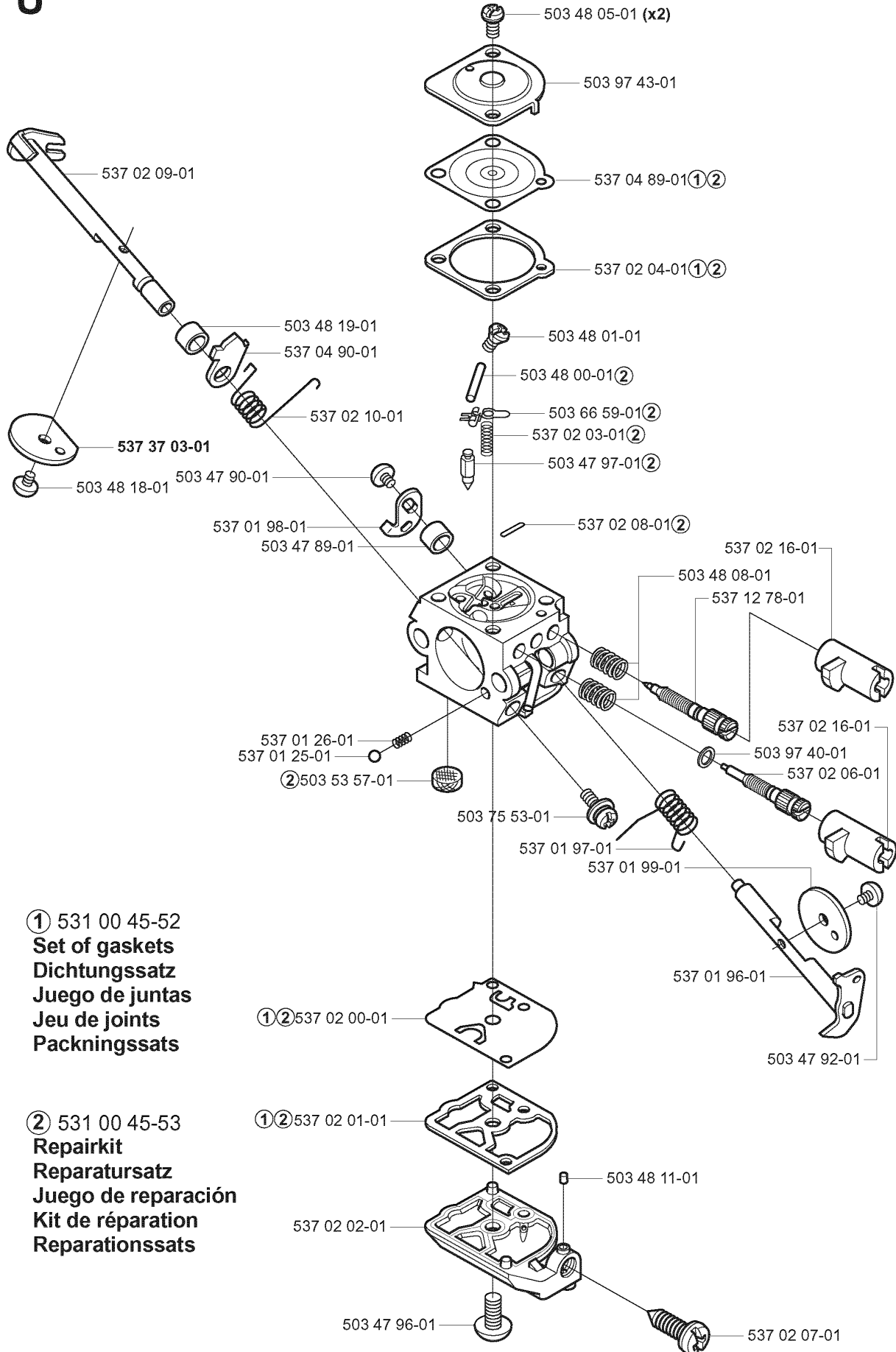
## HARNES

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
502 02 28-01	HOOK		1
502 02 29-02	HOOK		1
502 02 30-02	LOCK		1
502 02 38-01	SPRING		1
503 99 61-01	BAND		1
503 99 61-01	BAND		1
503 99 61-01	BAND		3
503 99 61-01	BAND		1
503 99 61-03	BAND		1
503 99 61-03	BAND		1
537 11 35-01	RETAINER		1
537 17 54-01	HIP PAD		3
537 27 57-01	HARNES		1
537 27 57-03	HARNES		1
537 27 59-01	HIP PAD		1
537 27 59-01	HIP PAD		1
537 28 83-01	BUCKLE		1
537 28 84-01	BUCKLE		1
735 31 09-20	E-CLIP		1

**U** \*compl 503 28 34-01 ZAMA C1Q-EL24

**ZAMA C1Q-EL24**



**① 531 00 45-52**  
**Set of gaskets**  
**Dichtungssatz**  
**Juego de juntas**  
**Jeu de joints**  
**Packningssats**

**② 531 00 45-53**  
**Repairkit**  
**Reparatursatz**  
**Juego de reparación**  
**Kit de réparation**  
**Reparationssats**



## CARBURETOR DETAILS

325 RJX, 2005-05

Part No	Description	Remark	QTY KIT
503 28 34-01	CARBURETTOR		1
503 47 89-01	COLLAR		1
503 47 90-01	SCREW		1
503 47 92-01	SCREW		1
503 47 96-01	SCREW		1
503 47 97-01	VALVE		1
503 48 00-01	PIN RETAINING SCREW		1
503 48 01-01	SCREW		1
503 48 05-01	SCREW		2
503 48 08-01	SPRING		1
503 48 11-01	PIECE		1
503 48 18-01	SCREW		1
503 48 19-01	COLLAR		1
503 53 57-01	STRAINER		1
503 66 59-01	LEVER		1
503 75 53-01	SCREW		1
503 97 40-01	WASHER		1
503 97 43-01	COVER		1
537 01 25-01	BALL		1
537 01 26-01	SPRING		1
537 01 96-01	SHAFT ASSY		1
537 01 97-01	SPRING		1
537 01 98-01	LEVER		1
537 01 99-01	VALVE		1
537 02 00-01	DIAPHRAGM PUMP		1
537 02 01-01	GASKET		1
537 02 02-01	COVER		1
537 02 03-01	SPRING		1
537 02 04-01	GASKET		1
537 02 06-01	SCREW		1
537 02 07-01	SCREW		1
537 02 08-01	PLUG		1
537 02 09-01	SHAFT ASSY		1
537 02 10-01	SPRING		1
537 02 16-01	LIMITER CAP		1
537 02 16-01	LIMITER CAP		1
537 04 89-01	DIAPHRAGM		1
537 04 90-01	LEVER		1
537 12 78-01	SCREW		1
537 37 03-01	VALVE		1