



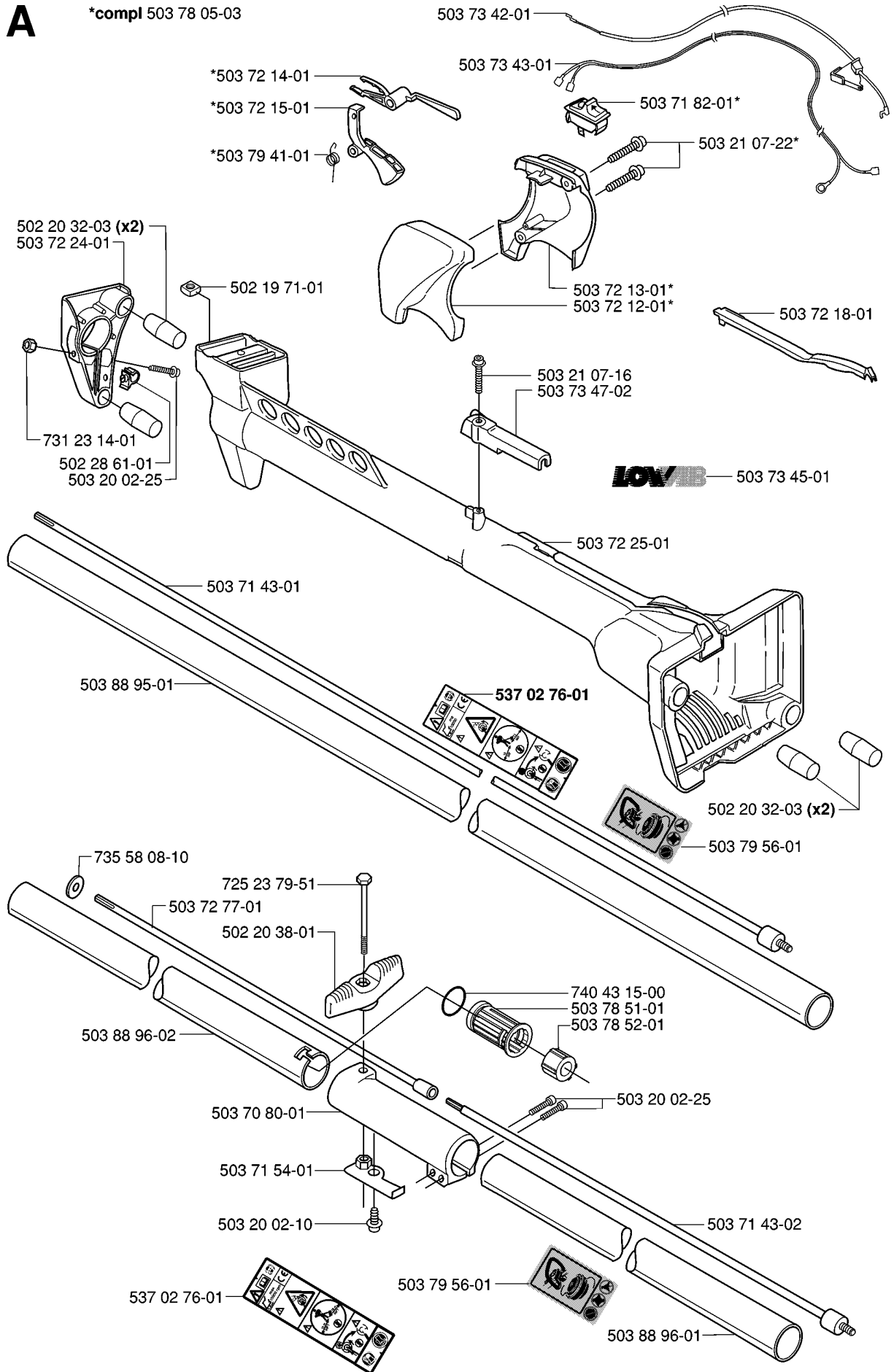
# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

225 R, 20004000001-Current

**A**

\*compl 503 78 05-03



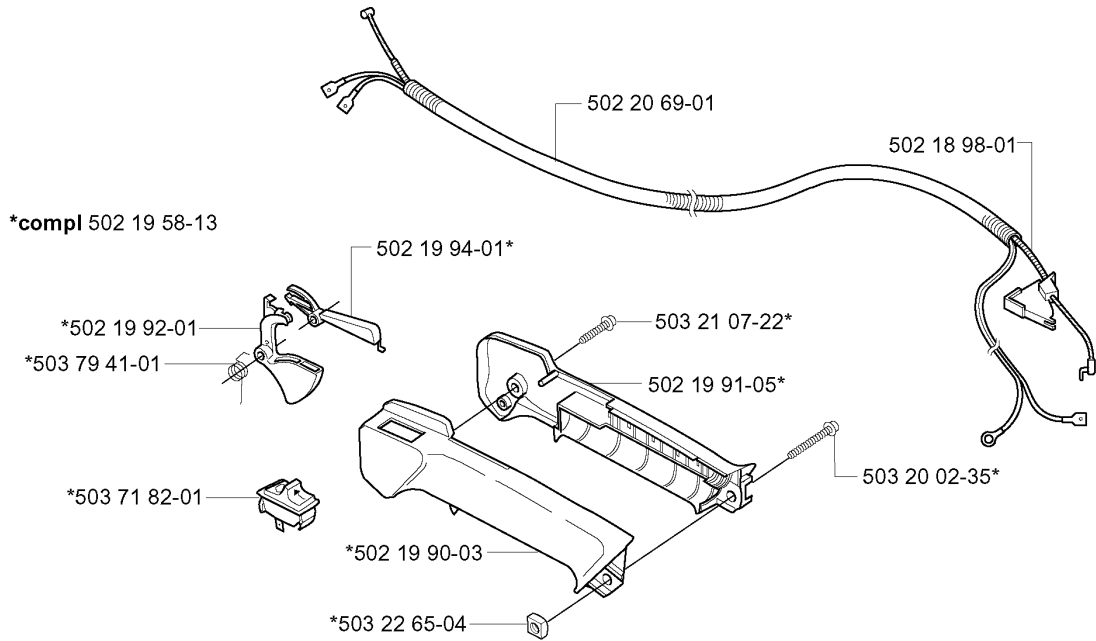
## SHAFT &amp; HANDLE

225 R, 20004000001-Current

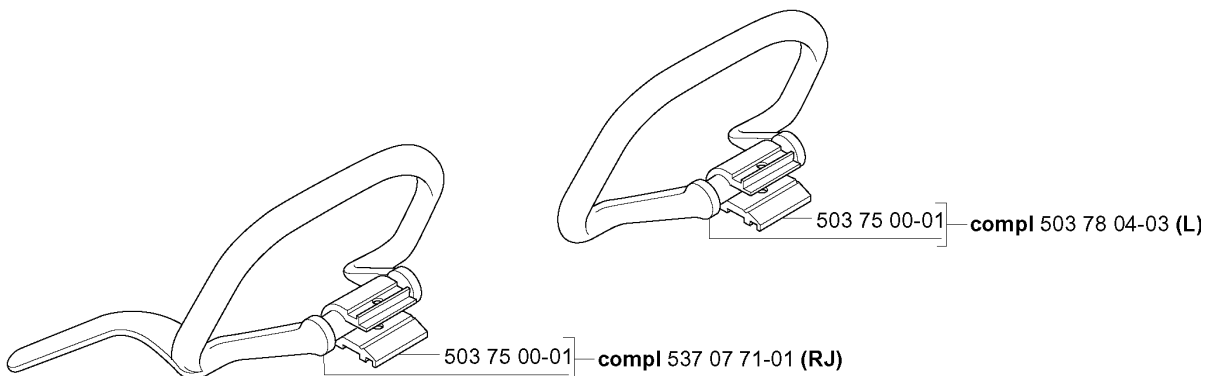
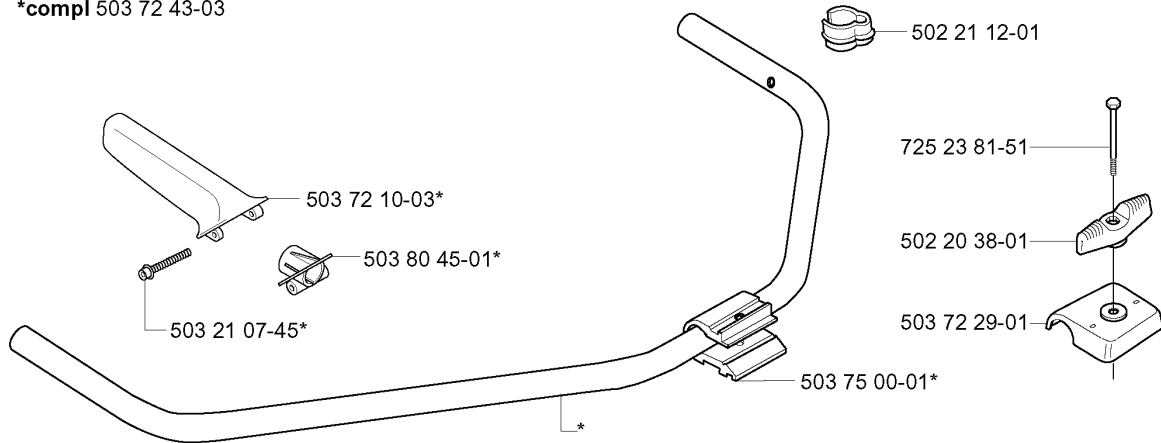
Part No	Description	Remark	QTY KIT
502 19 71-01	SQUARE NUT		1
502 20 32-03	ANTIVIBRATION ELEMENT		2
502 20 32-03	ANTIVIBRATION ELEMENT		2
502 20 38-01	KNOB		1
502 28 61-01	CLIP		1
503 20 02-10	SCREW IHSCFM		1
503 20 02-25	SCREW IHSCFM		1
503 20 02-25	SCREW IHSCFM		1
503 21 07-16	SCREW IHSCFM		1
503 21 07-22	SCREW IHSCFM		1
503 70 80-01	COMPRESSION SLEEVE		1
503 71 43-01	DRIVE SHAFT ASSY		1
503 71 43-02	DRIVE SHAFT ASSY		1
503 71 54-01	LOCKING PLATE		1
503 71 82-01	SWITCH		1
503 72 12-01	HANDLE HALF		1
503 72 13-01	HANDLE HALF		1
503 72 14-01	THROTTLE LOCKOUT		1
503 72 15-01	THROTTLE TRIGGER		1
503 72 18-01	COVER		1
503 72 24-01	HOLDER ANTIVIBRATION		1
503 72 25-01	SUSPENSION		1
503 72 77-01	DRIVE SHAFT ASSY		1
503 73 42-01	THROTTLE CABLE ASSY		1
503 73 43-01	SHORT CIRCUIT CABLE		1
503 73 45-01	LABEL		1
503 73 47-02	LOCK KABLAGE STYRE		1
503 78 05-03	HANDLE		1
503 78 51-01	BEARING CAGE		1
503 78 52-01	SUPPORTING BEARING		1
503 79 41-01	RECOIL SPRING		1
503 79 56-01	LABEL		1
503 79 56-01	LABEL		1
503 88 95-01	TUBE		1
503 88 96-01	TUBE		1
503 88 96-02	TUBE		1
537 02 76-01	LABEL		1
537 02 76-01	LABEL		1
725 23 79-51	SCREW EHHM		1
731 23 14-01	HEXAGON NUT		1
735 58 08-10	LOCKWASHER		1
740 43 15-00	O-RING		1

**B**

\*compl 502 19 58-03  
\*\*compl 503 72 43-03



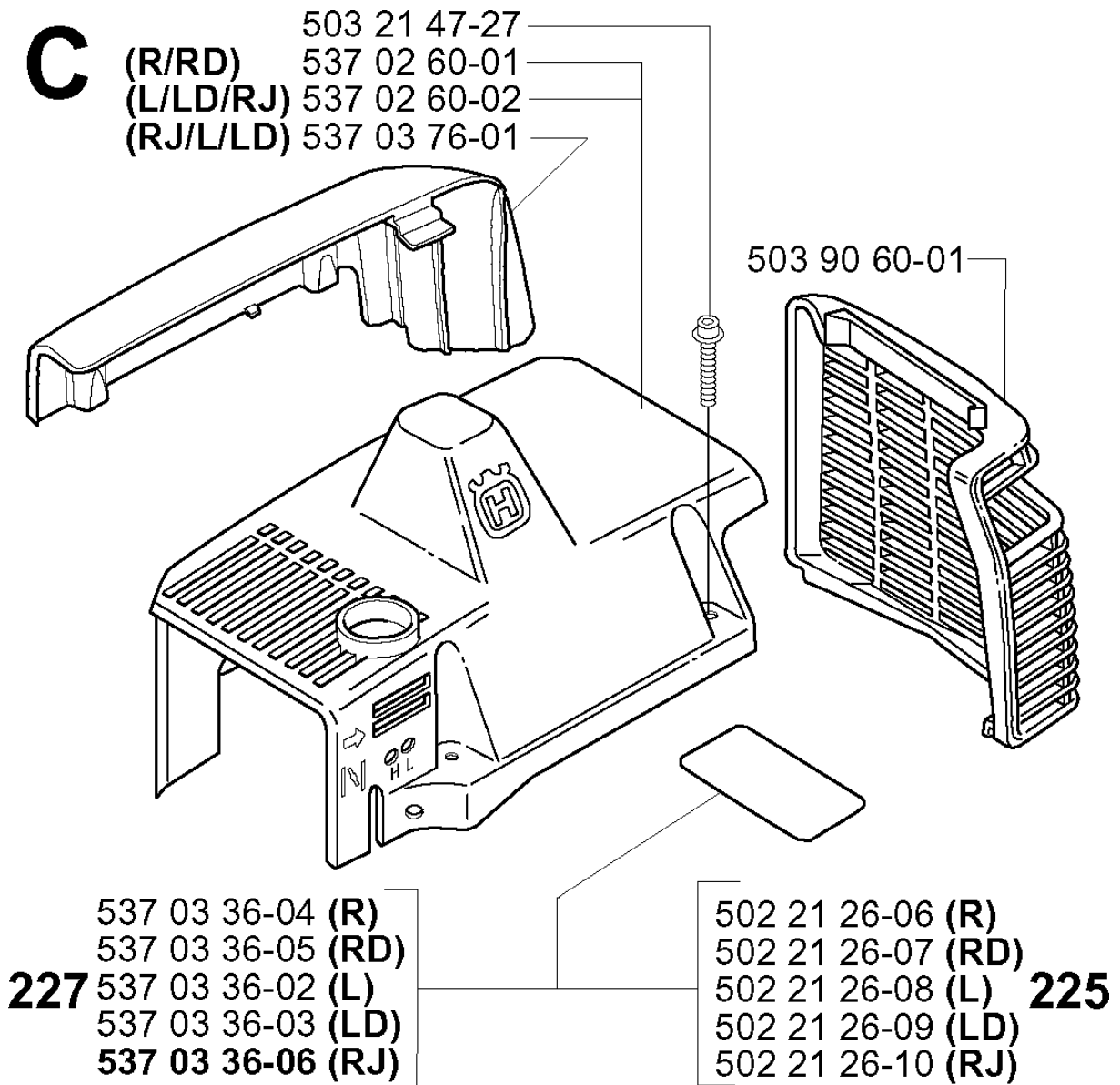
\*compl 503 72 43-03



## HANDLE &amp; CONTROLS

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
502 18 98-01	THROTTLE CABLE		1
502 19 58-03	HANDLE		1
502 19 58-13	HANDLE		1
502 19 90-03	HANDLE HALF		1
502 19 91-05	HANDLE HALF		1
502 19 92-01	THROTTLE TRIGGER		1
502 19 94-01	THROTTLE LOCKOUT		1
502 20 38-01	KNOB		1
502 20 69-01	WIRING		1
502 21 12-01	STAPLE		1
503 20 02-35	SCREW IHSCFM		1
503 21 07-22	SCREW IHSCT		1
503 21 07-45	SCREW IHSCT		1
503 22 65-04	SQUARE NUT		1
503 71 82-01	SWITCH		1
503 72 10-03	HANDLE		1
503 72 29-01	COVER		1
503 72 43-03	HANDLEBAR PART ASSY		1
503 72 43-03	HANDLEBAR PART ASSY		1
503 75 00-01	HANDLEBAR BRACKET		1
503 75 00-01	HANDLEBAR BRACKET		1
503 75 00-01	HANDLEBAR BRACKET		1
503 78 04-03	HANDLE LOOP	L	1
503 79 41-01	RECOIL SPRING		1
503 80 45-01	BRACKET		1
537 07 71-01	HANDLE	RJ	1
725 23 81-51	SCREW EHHM		1

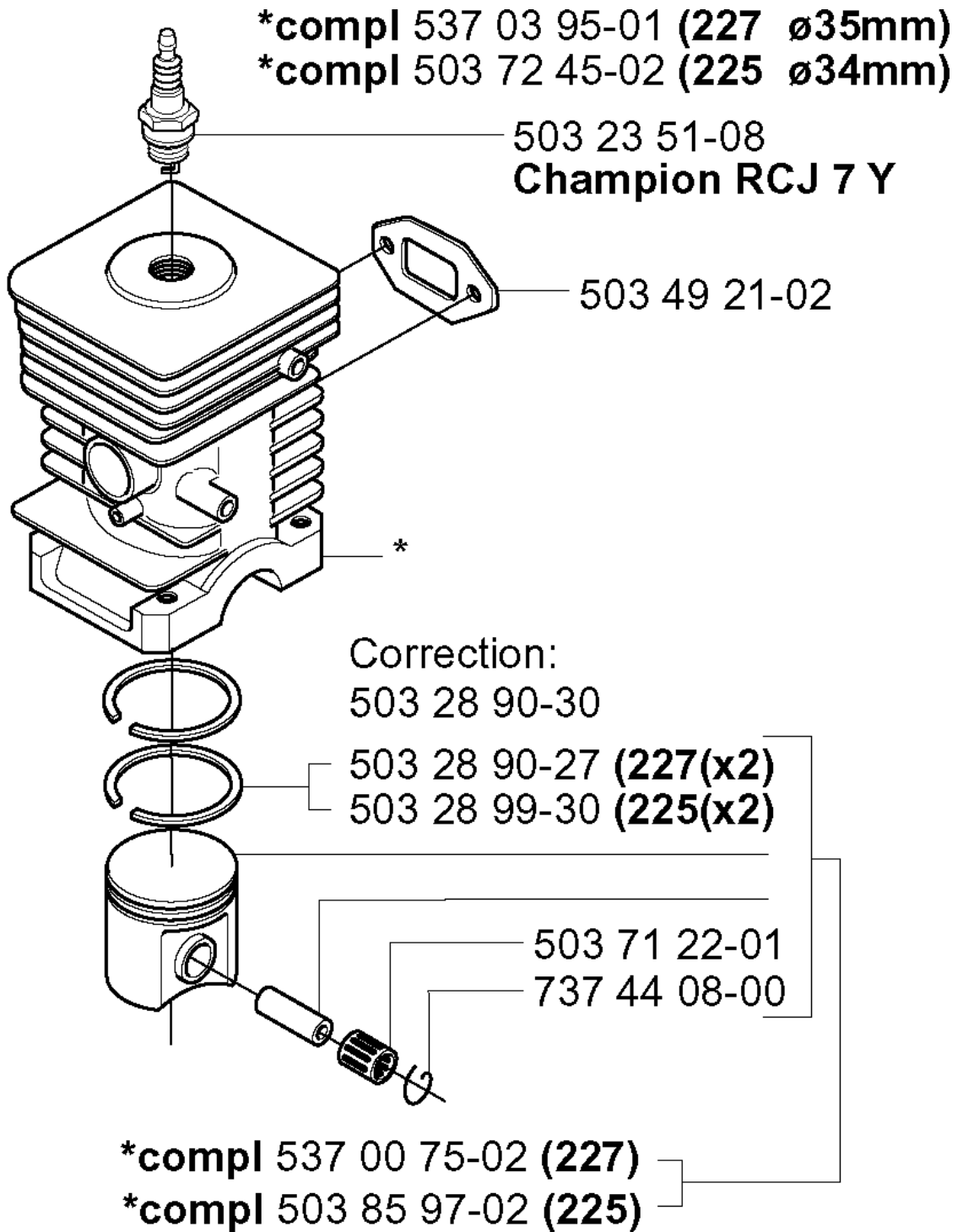


## CYLINDER COVER

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
502 21 26-06	DECAL	R	1
502 21 26-07	DECAL	RD	1
502 21 26-08	DECAL	L 225	1
502 21 26-09	DECAL	LD	1
502 21 26-10	DECAL	RJ	1
503 21 47-27	SCREW IHSCFTO		1
503 90 60-01	HEAT PROTECTOR		1
537 02 60-01	CYLINDER COVER	R/RD	1
537 02 60-02	CYLINDER COVER	L/LD/RJ	1
537 03 36-02	LABEL	L 227	1
537 03 36-03	LABEL	LD	1
537 03 36-04	LABEL	R	1
537 03 36-05	LABEL	RD	1
537 03 36-06	LABEL	RJ	1
537 03 76-01	ARM PROTECTION	RJ/L/LD	1

**D**



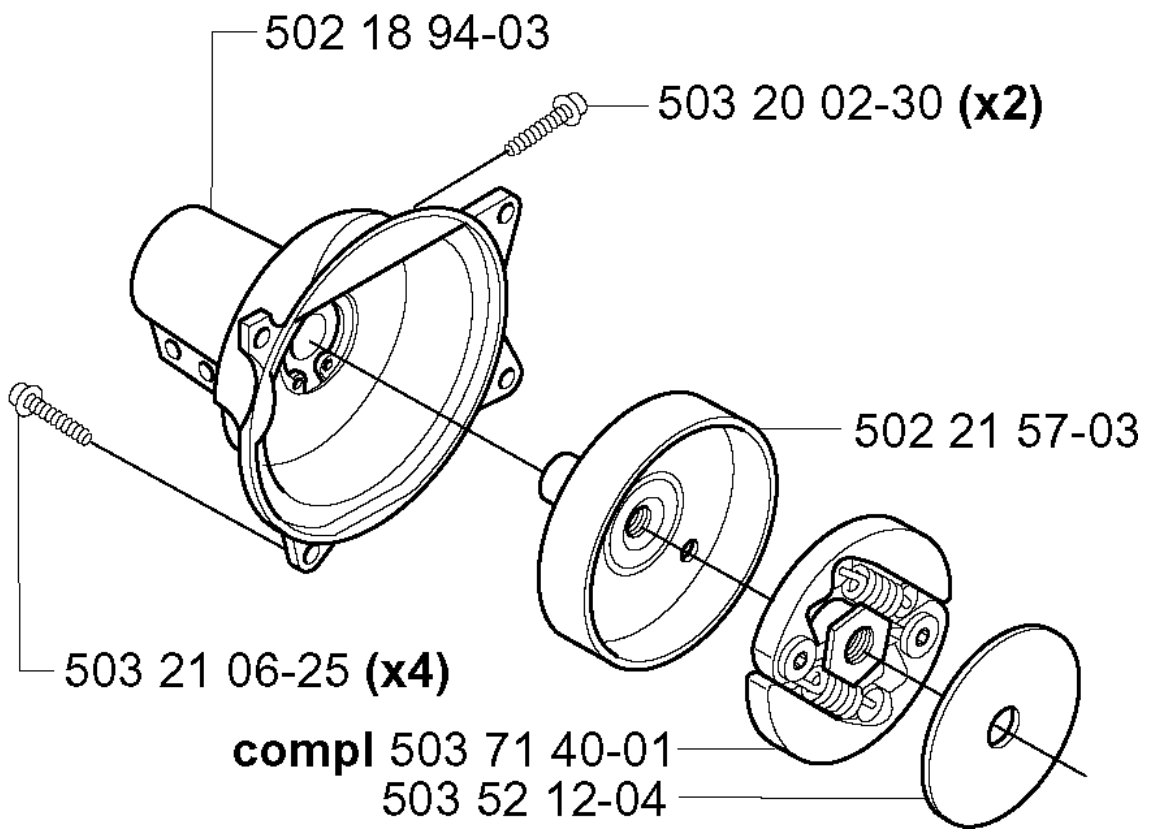


## CYLINDER PISTON

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
503 23 51-08	SPARK PLUG	CHAMPION RCJ 7 Y	1
503 28 90-27	PISTON RING	227	2
503 28 90-30	PISTON RING		1
503 28 99-30	RING	225	2
503 49 21-02	GASKET		1
503 71 22-01	BEARING		1
503 72 45-02	PISTON	225 DIA.34MM	1
503 85 97-02	PISTON ASSY	225	1
537 00 75-02	PISTON ASSY	227	1
537 03 95-01	PISTON	227 DIA.35MM	1
737 44 08-00	CIRCLIP		1

**E**



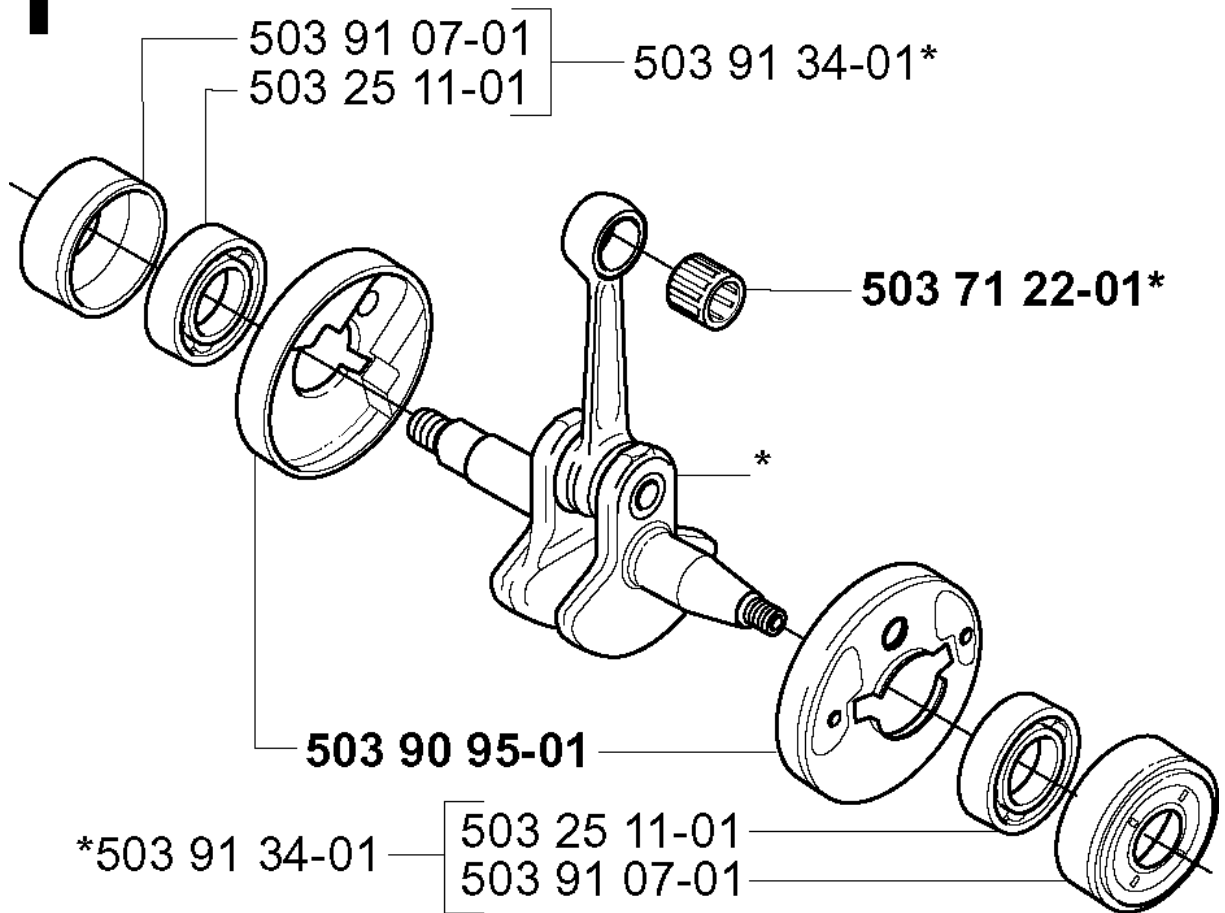
## CLUTCH

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
502 18 94-03	CLUTCH COVER ASSY		1
502 21 57-03	CLUTCH DRUM ASSY		1
503 20 02-30	SCREW IHSCFM		2
503 21 06-25	SCREW IHSCFT		4
503 52 12-04	WASHER		1
503 71 40-01	CLUTCH ASSY		1

**F**

**\*compl 503 72 44-05**

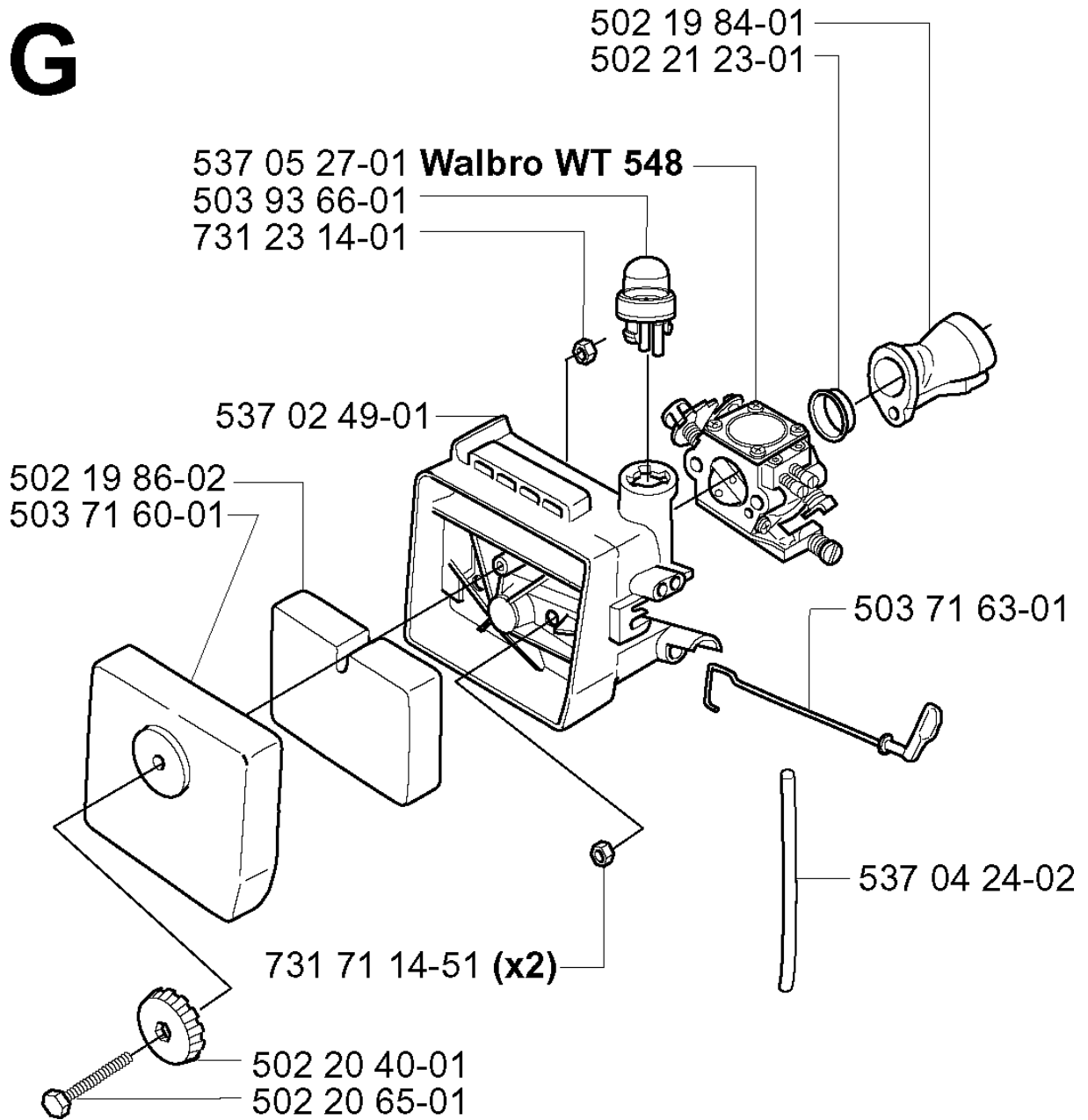


## CRANKSHAFT

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
503 25 11-01	BALL BEARING		1
503 25 11-01	BALL BEARING		1
503 71 22-01	BEARING		1
503 72 44-05	CRANKSHAFT ASSY		1
503 90 95-01	CUP		1
503 91 07-01	BEARING CAGE		1
503 91 07-01	BEARING CAGE		1
503 91 34-01	BEARING CAGE		1
503 91 34-01	BEARING CAGE		1

**G**



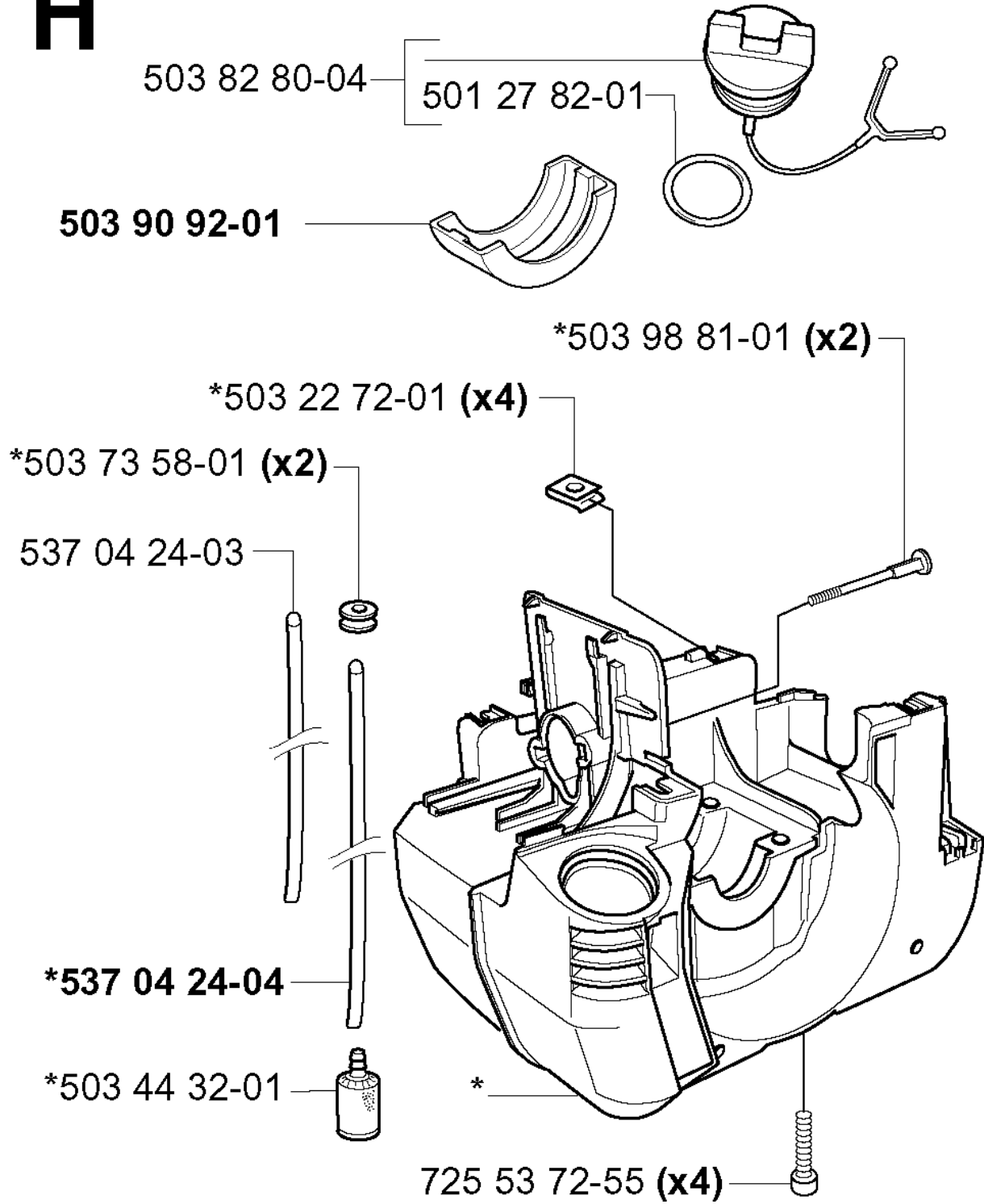
## CARBURETOR &amp; AIR FILTER

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
502 19 84-01	INLET PIPE		1
502 19 86-02	AIR FILTER		1
502 20 40-01	KNOB		1
502 20 65-01	SCREW EHHM		1
502 21 23-01	SUPPORT RING		1
503 71 60-01	FILTER COVER		1
503 71 63-01	CHOKE CONTROL		1
503 93 66-01	PURGE		1
537 02 49-01	FILTER HOLDER		1
537 04 24-02	FUEL HOSE		1
537 05 27-01	CARBURETTOR	WALBRO WT 548	1
731 23 14-01	HEXAGON NUT		1
731 71 14-51	HEXAGON NUT FLANGE		2

**H**

**\*compl 503 84 00-02**



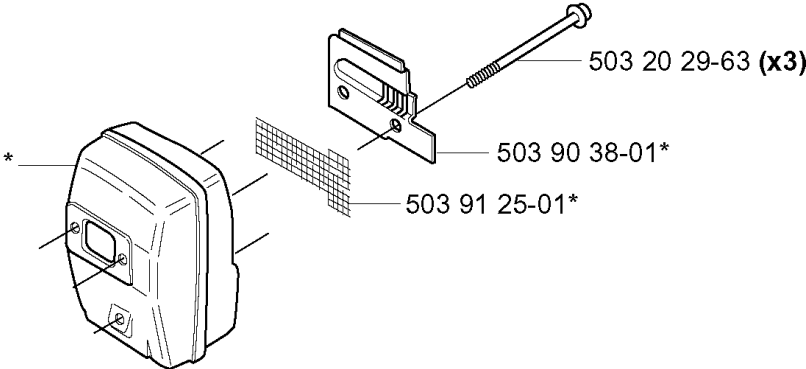


## CRANKCASE

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
501 27 82-01	GASKET		1
503 22 72-01	SPEED NUT		4
503 44 32-01	FUEL FILTER		1
503 73 58-01	BUSHING		2
503 82 80-04	TANK CAP ASSY		1
503 84 00-02	CRANKCASE		1
503 90 92-01	INSERT		1
503 98 81-01	SCREW		2
537 04 24-03	FUEL HOSE		1
537 04 24-04	FUEL HOSE		1
725 53 72-55	SCREW IHSCM		4

**J** \*compl 503 90 40-03

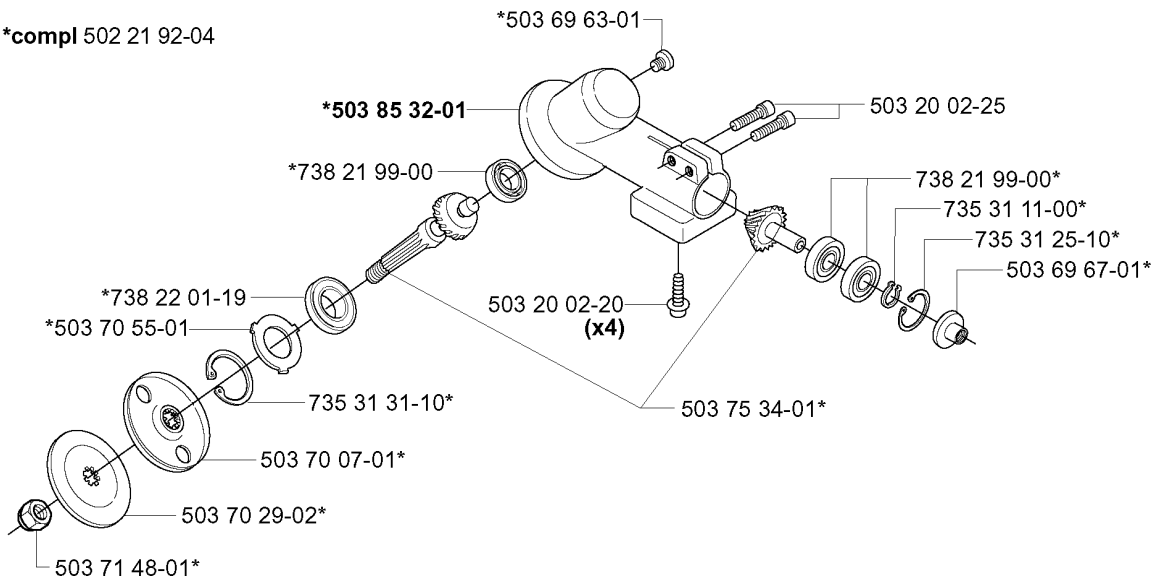


## MUFFLER

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
503 20 29-63	SCREW IHSCFM		3
503 90 38-01	EXHAUST DUCT		1
503 90 40-03	MUFFLER ASSY		1
503 91 25-01	SPARK ARRESTER SCREEN		1

**K** \*compl 502 21 92-04

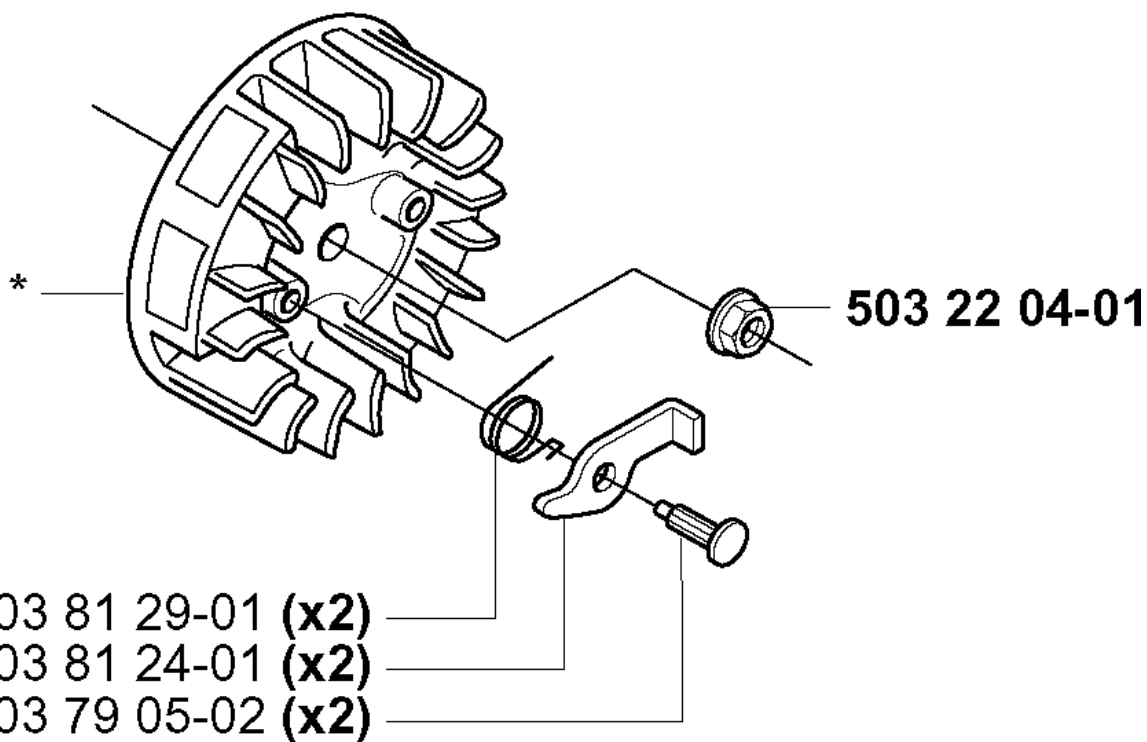
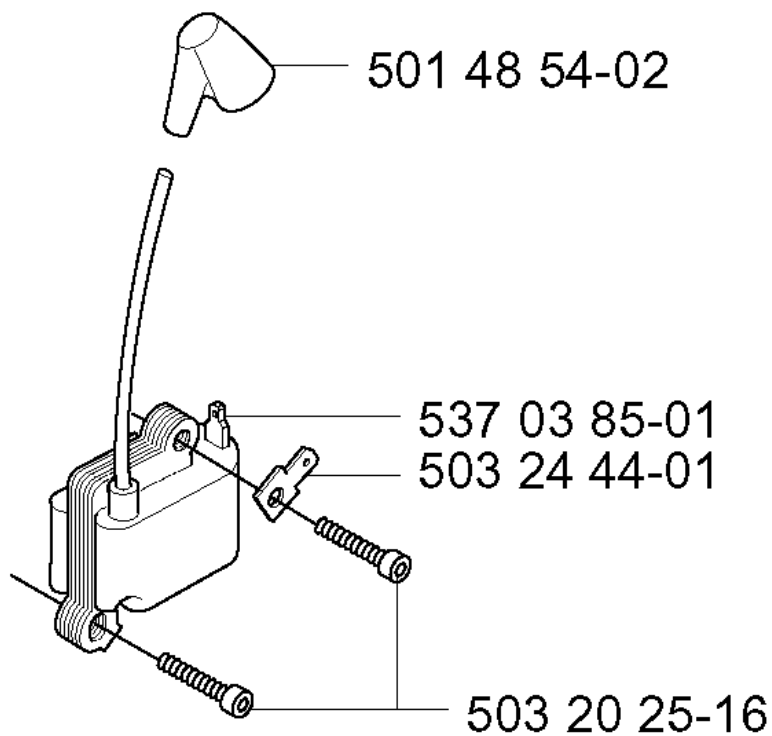


## BEVEL GEAR

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
502 21 92-04	GEAR		1
503 20 02-20	SCREW IHSCFM		4
503 20 02-25	SCREW IHSCFM		1
503 69 63-01	PLUG		1
503 69 67-01	GASKET RING UPPER		1
503 70 07-01	DRIVER		1
503 70 29-02	SUPPORT FLANGE		1
503 70 55-01	COVER WASHER		1
503 71 48-01	NUT BLADE		1
503 75 34-01	GEAR WHEEL		1
503 85 32-01	GEAR HOUSING		1
735 31 11-00	CIRCLIP		1
735 31 25-10	CIRCLIP		1
735 31 31-10	CIRCLIP		1
738 21 99-00	BALL BEARING		1
738 21 99-00	BALL BEARING		1
738 22 01-19	BALL BEARING		1

**L** \*compl 503 79 06-01

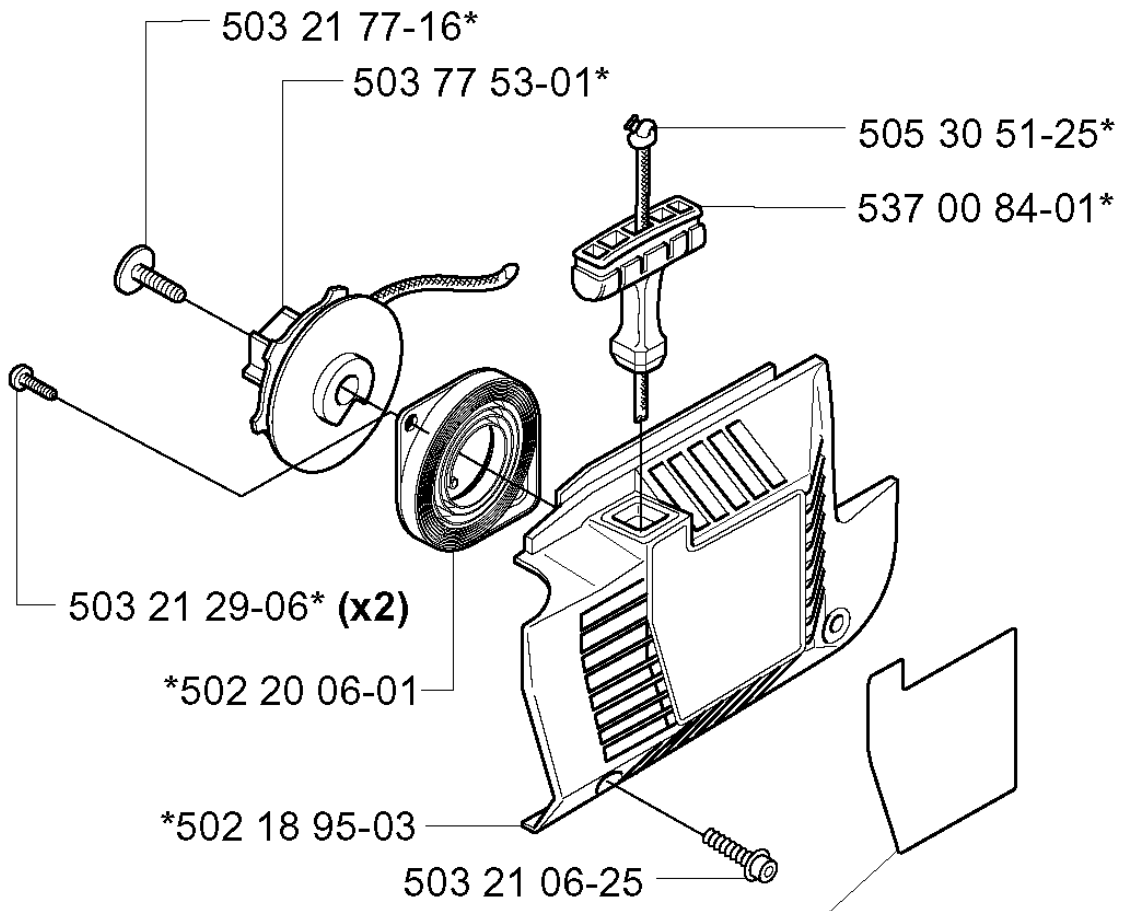


## IGNITION SYSTEM

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
501 48 54-02	SPARK PLUG CAP		1
503 20 25-16	SCREW IHSCM		1
503 22 04-01	NUT		1
503 24 44-01	FLAT PIN		1
503 79 05-02	RIVET		2
503 79 06-01	FLYWHEEL		1
503 81 24-01	STARTER PAWL		2
503 81 29-01	SPRING		2
537 03 85-01	MODULE		1

**M** \*compl 502 18 95-02



**225**

- 502 21 25-19 (R)
- 502 21 25-20 (RD)
- 502 21 25-21 (L)
- 502 21 25-22 (LD)
- 502 21 25-23 (RJ)

**227**

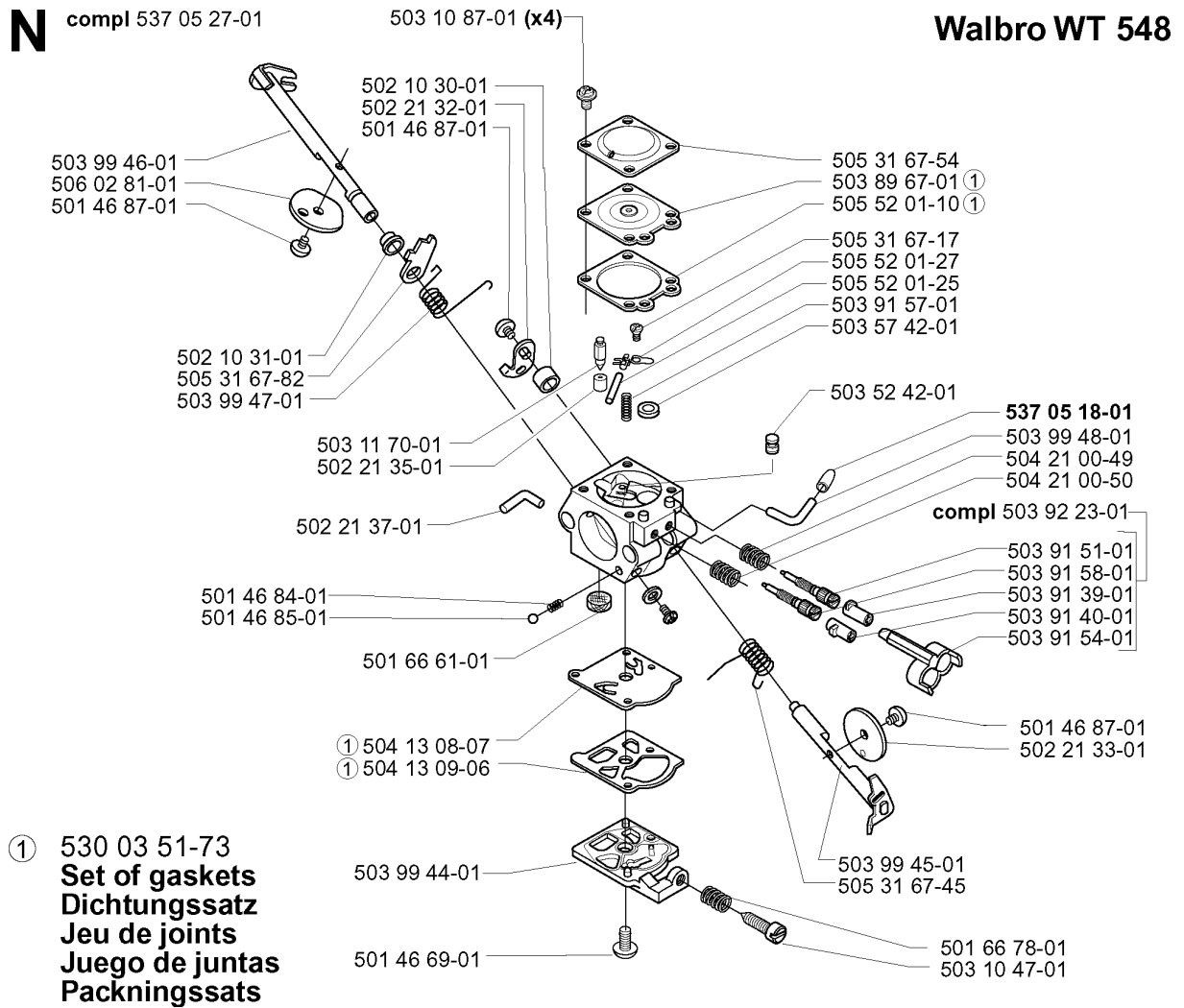
- 502 21 25-37 (R)
- 502 21 25-38 (RD)
- 502 21 25-35 (L)
- 502 21 25-36 (LD)
- 502 21 25-39 (RJ)



## STARTER

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
502 18 95-02	STARTER		1
502 18 95-03	STARTER		1
502 20 06-01	SPRING CASSETTE ASSY		1
502 21 25-19	LABEL	R	1
502 21 25-20	LABEL	RD	1
502 21 25-21	LABEL	L 225	1
502 21 25-22	LABEL	LD	1
502 21 25-23	LABEL	RJ	1
502 21 25-35	LABEL	L 227	1
502 21 25-36	LABEL	LD	1
502 21 25-37	LABEL	R	1
502 21 25-38	LABEL	RD	1
502 21 25-39	LABEL	RJ	1
503 21 06-25	SCREW IHSCFT		1
503 21 29-06	SCREW CCRPANT		2
503 21 77-16	SCREW IHSCFT		1
503 77 53-01	STARTER PULLEY		1
505 30 51-25	STARTER CORD		1
537 00 84-01	STARTER HANDLE		1



## CARBURETOR DETAILS

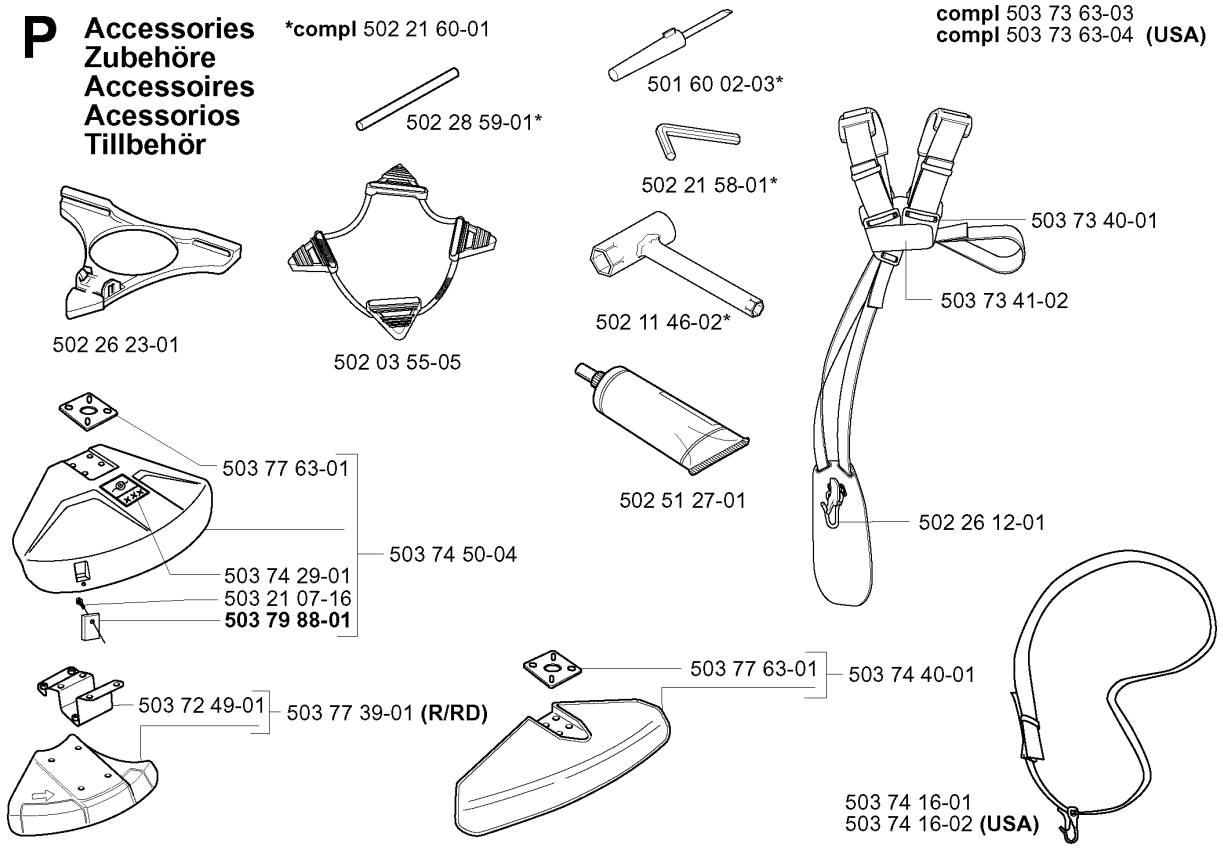
225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
501 46 69-01	SCREW		1
501 46 84-01	SPRING		1
501 46 85-01	BALL		1
501 46 87-01	SCREW		1
501 46 87-01	SCREW		1
501 46 87-01	SCREW		1
501 66 61-01	SCREEN		1
501 66 78-01	SPRING		1
502 10 30-01	DISTANCE		1
502 10 31-01	BUSHING		1
502 21 32-01	LEVER THROTTLE		1
502 21 33-01	VALVE THROTTLE		1
502 21 35-01	SEAT INLET VALVE		1
502 21 37-01	FITTING		1
503 10 47-01	SCREW		1
503 10 87-01	SCREW		4
503 11 70-01	NEEDLE VALVE		1
503 52 42-01	NOZZLE ASSY		1
503 57 42-01	PLUG		1
503 89 67-01	DIAPHRAGM	530 03 51-73 SET OF GASKETS	1
503 91 39-01	LIMITER CAP		1
503 91 40-01	LIMITER CAP		1
503 91 51-01	NEEDLE		1
503 91 54-01	RETAINER		1
503 91 57-01	SPRING		1
503 91 58-01	NEEDLE		1
503 92 23-01	LIMITER CAP		1
503 99 44-01	COVER		1
503 99 45-01	SHAFT ASSY		1
503 99 46-01	SHAFT ASSY		1
503 99 47-01	SPRING		1
503 99 48-01	FITTING		1
504 13 08-07	DIAPHRAGM PUMP	530 03 51-73 SET OF GASKETS	1
504 13 09-06	GASKET	530 03 51-73 SET OF GASKETS	1
504 21 00-49	SPRING		1
504 21 00-50	SPRING		1
505 31 67-17	SCREW		1
505 31 67-45	SPRING		1
505 31 67-54	LOCK STYRMEMBRAN		1
505 31 67-82	LEVER		1
505 52 01-10	GASKET	530 03 51-73 SET OF GASKETS	1
505 52 01-25	PIN		1
505 52 01-27	LEVER		1
506 02 81-01	VALVE		1
537 05 18-01	PLUG		1
537 05 27-01	CARBURETTOR		1

**P** Accessories  
 Zubehöre  
 Accessoires  
 Accesorios  
 Tillbehör

\*compl 502 21 60-01

compl 503 73 63-03  
 compl 503 73 63-04 (USA)



## ACCESSORIES

225 R, 20004000001-Current

Part No	Description	Remark	QTY KIT
501 60 02-03	SCREWDRIVER		1
502 03 55-05	TRANSPORT GUARD		1
502 11 46-02	SOCKET WRENCH		1
502 21 58-01	WRENCH		1
502 21 60-01	ACCESSORY BAG		1
502 26 12-01	WELT HOOK		1
502 26 23-01	TRIMMER GUARD ASSY		1
502 28 59-01	STOP		1
502 51 27-01	GREASE		1
503 21 07-16	SCREW IHSCT		1
503 72 49-01	ADAPTER		1
503 73 40-01	FRONT PIECE		1
503 73 41-02	BUCKLE		1
503 73 63-03	HARNESS		1
503 73 63-04	HARNESS ASSY	USA	1
503 74 16-01	HARNESS ASSY		1
503 74 16-02	HARNESS ASSY	USA	1
503 74 29-01	DECAL		1
503 74 40-01	BLADE GUARD		1
503 74 50-04	TRIMMER GUARD		1
503 77 39-01	SAW BLADE GUARD	R/RD	1
503 77 63-01	BASEPLATE		1
503 77 63-01	BASEPLATE		1
503 79 88-01	BLADE		1